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Multi-walled carbon nanotubes-based magnetic solid-phase
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A simple and rapid magnetic solid-phase extraction (M-SPE) procedure using 25 26 multi-walled carbon nanotube-magnetic nanoparticles (MWCNT-MNPs) as sorbents was established for purification of zearalenone (ZEA), α -zearalenol (α -ZOL), 27 β -zearalenol (β -ZOL), zearalanone (ZAN), α -zearalanol (α -ZAL) and β -zearalanol 28 29 $(\beta$ -ZAL) in maize. The main parameters affecting the clean-up efficiency were thoroughly investigated, and high purification efficiencies for all analytes were 30 31 obtained. The resulting MWCNT-MNP-ultra-high performance liquid 32 chromatography-tandem mass spectrometry (UHPLC-MS/MS) method was validated for maize samples. The matrix effects were greatly minimized using the M-SPE 33 34 approach, with signal suppression/enhancement values decreased from 69.9-127.6% 35 to 92.1–103.8%. Consequently, complex matrix-matched calibration curves were not necessary and the calibrations constructed in acetonitrile could be applied for accurate 36 37 quantification of the targeted mycotoxins in real samples. The average recoveries 38 ranged from 75.8 to 104.1% and the inter- and intra-day precision values expressed as RSDs, were all lower than 14%. Limits of detection and quantification were in the 39 40 range of 0.03–0.04 and 0.07–0.10 μ g/kg, respectively. The analytical performance of the developed method was also successfully evaluated with maize samples, and this 41 method was proved to be a powerful tool for monitoring ZEA and its derivatives in 42 maize. 43

Keywords: Magnetic solid-phase extraction; Multi-walled carbon nanotubes; Maize;
Zearalenone and its derivatives; Ultra-high performance liquid

46 chromatography-tandem mass spectrometry

48 **1. Introduction**

Zearalenone (ZEA) ¹ and its derivatives, including α -zearalenol (α -ZOL), 49 β -zearalenol (β -ZOL), zearalanone (ZAN), α -zearalanol (α -ZAL) and β -zearalanol 50 (β-ZAL), are naturally occurring mycotoxins produced by *Fusarium* species 51 (Desjardins, 2006; El-Kady & El-Maraghy, 1982; Glenn, 2007). These mycotoxins 52 53 have been shown to possess estrogenic activity due to its competitive binding to the estrogen receptor, which consequently disrupts the reproductive system and causes 54 abnormal fetal development in animals (Shier, Shier, Xie, & Mirocha, 2001). Besides 55 the adverse hormonal effects, they have also been implicated in numerous 56 mycotoxicosis of farm animals associated with hepatic and renal lesions in rodents 57 and the reduction of milk production in cows (M Dong, et al., 2010; Maaroufi, Chekir, 58 Creppy, Ellouz, & Bacha, 1996; Zinedine, Soriano, Molto, & Manes, 2007). The Joint 59 FAO/WHO Expert Committee on Food Additives (JECFA) has recommended a 60 provisional maximum tolerable daily intake (PMTDI) of 0.5 µg/kg for ZEA. In 61 previous studies (Ibáñez-Vea, González-Peñas, Lizarraga, & De Cerain, 2012; Iqbal, 62 Asi, Jinap, & Rashid, 2014; Pleadin, et al., 2012), ZEA and its derivatives have been 63 frequently observed in a variety of cereal crops including maize, wheat, barley and 64 cereal products, representing an important threat to food safety (Oliveira, Rocha, 65

¹ *Abbreviations:* α-ZAL, α-zearalanol; α-ZOL, α-zearalenol; β-ZAL, β-zearalanol; β-ZOL, β-zearalenol; ELISA, enzyme-linked immunosorbent assay; LOD, limit of detection; LOQ, limit of quantification; LC, liquid chromatography; M-SPE, magnetic solid-phase extraction; ME, matrix effect; MWCNT, multi-walled carbon nanotube; MNP, magnetic nanoparticle; RSD, relative standard deviation; S/N, signal-to-noise ratio; SPE, solid-phase extraction; SSE, signal suppression/enhancement; TEM, transmission electron microscope; TLC, thin-layer chromatography; UHPLC-MS/MS, ultra-high performance liquid chromatography-tandem mass spectrometry; ZAN, zearalanone; ZEA, zearalenone.

Sulyok, Krska, & Mallmann, 2016; Tralamazza, Bemvenuti, Zorzete, de Souza Garcia, & Corrêa, 2016). In order to protect consumer safety, legislative limits for ZEA in maize are set by the European Commission, which range from 20 to 400 μ g/kg for a variety of products including refined maize oil (400 μ g/kg), unprocessed maize (200–350 μ g/kg dependent on milling procedure), maize intended for direct human consumption (100 μ g/kg), processed maize based foods for infants and young children (20 μ g/kg).

73 Established analytical methods for ZEA and its derivatives involve thin-layer 74 chromatography (TLC) (Pleadin, et al., 2012), enzyme-linked immunosorbent assay (ELISA) (Pleadin, et al., 2012; Zhan, Huang, Chen, Li, & Xiong, 2016), biosensors 75 76 (Välimaa, Kivistö, Leskinen, & Karp, 2010), liquid chromatography (LC) coupled 77 with mass spectrometry (Han, et al., 2011). TLC has been gradually substituted due to its poor separation efficiency and low sensitivity. ELISA can be provided as a 78 frontline screening method but has limitations in used for legislative quantification 79 80 because of the cross reactivity. Electrochemical biosensors are based on high affinity 81 interactions between antigen and antibodies, and the lack of specific ligands for ZEA 82 derivatives limits their application (Vidal, et al., 2013). Comparatively, ultra-high performance liquid chromatography-tandem mass spectrometry (UHPLC-MS/MS) 83 coupling the optimal separation efficiency of UHPLC with the high sensitivity and 84 selectivity of MS/MS, seems to be a promising approach for the simultaneous 85 determination of ZEA and its derivatives (Arroyo-Manzanares, Huertas-Pérez, 86 Gámiz-Gracia, & García-Campaña, 2015). The major disadvantages for this approach 87

are matrix effects (MEs) in combination with the limited availability of internal
standards for quantification. Complex matrix components may severely affect the
ionization process and consequently the accuracy of the method (Stahnke, Kittlaus,
Kempe, & Alder, 2012). Therefore, an appropriate clean-up procedure is required to
minimize MEs and establish an accurate and sensitive UHPLC-MS/MS method.

93 Frequently used approaches for clean-up of ZEA and its derivatives are liquid-liquid extraction, solid-phase extraction (SPE), molecularly imprinted polymers, and 94 solid-phase microextraction. SPE-based clean-up procedures offer a number of 95 96 important advantages, including low organic solvent consumption, high enrichment factor and rapid phase separation (Pyrzynska, Kubiak, & Wysocka, 2016), and have 97 thus been widely used for purification of different mycotoxin-containing extracts of 98 99 agricultural products (Giménez, et al., 2013; Lucci, Derrien, Alix, Perollier, & 100 Bayoudh, 2010; Zollner, Jodlbauer, & Lindner, 1999). Despite the effectiveness of purification, the conventional SPE encompasses loading, washing and elution steps 101 102 with slow flow rate, which makes this clean-up procedure time-consuming and labor-intensive. These tedious steps are regarded as bottlenecks for high throughput 103 104 mycotoxin analysis. In recent years, magnetic solid-phase extraction (M-SPE) has attracted the interest of researchers as a new alternative mode of SPE for sample 105 pretreatment (Geng, Ding, Chen, Li, & Lin, 2012; Yazdinezhad, Ballesteros-Gómez, 106 Lunar, & Rubio, 2013; Yilmaz, Alosmanov, & Soylak, 2015). Compared to 107 108 conventional SPE, M-SPE is free from tedious process of packing columns and demands smaller volume of sample and solvents for extraction and desorption, 109

yielding comparable recoveries of the analytes (Vasconcelos & Fernandes, 2017), and
thus has been used in ZEA and its derivatives purification in several types of food
(Gonzalez-Salamo, Socas-Rodriguez, Hernandez-Borges, & Rodriguez-Delgado,
2017; Moreno, Zougagh, & Ríos, 2016).

114 Multi-walled carbon nanotubes (MWCNTs) have become one of the most frequently 115 used constructive nano-materials due to their unique electronic, mechanical, and chemical properties. Previous studies have demonstrated that MWCNTs possess 116 unique features of notable purification and enrichment efficiency as sorbents for 117 118 heavy metals (Kosa, Al-Zhrani, & Salam, 2012), pesticide residues (Qin, et al., 2015) and type A trichothecenes (Maofeng Dong, et al., 2015). Magnetic MWCNT 119 120 composites are hybrids of magnetic nanoparticles (MNPs) and MWCNTs. These 121 composites can be simply synthesized and integrate the unique physical and chemical properties of MWCNTs with the paramagnetic property of MNPs, enabling them to be 122 valuable adsorption materials in the M-SPE procedure. The magnetic MWCNT 123 124 composites have been applied in combination with chromatographic techniques, for the determination of diverse types of environmental pollutants (pesticide and drug 125 126 residues, heavy metals and bisphenol A, etc.) (Jiao, et al., 2012; Tarigh & Shemirani, 2013; Xu, et al., 2013). With regard to ZEA and its derivatives, a 127 MNP-MWCNT-nanoC₁₈SiO₂ composite was synthesized and applied for purification 128 129 of ZEA and its derivatives. Although this material presented several advantages, the procedure for the synthesis of MNP-MWCNT-nanoC₁₈SiO₂ composite was very 130 complicated. Moreover, the matrix effects could not be eliminated by this material and 131

132 complex matrix-matched calibration curves are still necessary for accurate133 quantification (Moreno, Zougagh, & Ríos, 2016).

In the present study, a simple, rapid and reliable M-SPE procedure using magnetic MWCNTs as sorbents for the simultaneous purification and enrichment of ZEA and its derivatives was developed. The procedure was implemented for maize and the resulting clean extracts were then analyzed by UHPLC-MS/MS. The established method was extensively validated according to the Commission Decision 2002/657/EC, and was then successfully applied to monitor the occurrence of ZEA and its derivatives in real-life maize samples collected in China.

141 **2. Material and methods**

142 2.1 Chemicals and materials

143 The MWCNTs (8 nm i.d., 10–30 μ m length, 500 m²/g) were purchased from XF Nano Materials Tech Co. Ltd. (Nanjing, Jiangsu, China). All organic solvents, acids, 144 alkalis and salts were HPLC or analytical grade. Acetonitrile, methanol and acetone 145 146 were purchased from Merck (Darmstadt, Germany). Ammonium acetate, formic acid, concentrated ammonium hydroxide, sodium hydroxide (NaOH), ferric chloride 147 hexahydrate (FeCl₃·6H₂O) and ferrous chloride tetrahydrate (FeCl₂·4H₂O) were 148 149 provided by Aladdin Co. (Shanghai, China). Water used throughout the study was purified using a Milli-Q system (Milli-pore, Billerica, MA, USA). The standards of 150 151 ZEA, α -ZOL, β -ZOL, ZAN, α -ZAL and β -ZAL were obtained from Sigma-Aldrich 152 (St. Louis, MO, USA) and dissolved in acetonitrile to prepare 10 µg/mL of stock

solutions. The stock solutions were stored at $-20 \circ C$ in the dark.

A total of 20 maize samples (250g each) were randomly collected from different supermarkets in Shanghai, China. All samples were ground into powders, passed through a 2 mm sieve, maintained in sealed bags in dark at room temperature.

157

2.2 Preparation of MWCNT-MNPs

The MWCNT-MNPs were synthesized according to Zhang and Shi (2012) with 158 some modifications: firstly, 300 mg of MWCNTs were added into 250 mL of water in 159 a 500 mL three-necked flask, and ultrasonicated for 1 h to enable the particles to be 160 161 well dispersed. Then, FeCl₃·6H₂O (810 mg) and FeCl₂·4H₂O (300 mg) were added 162 and the flask was kept in a magnetic stirring thermostatic water bath. Half an hour later, 1 mol/L NaOH solution was slowly added to bring the pH to approximately 12, 163 164 and the reaction was allowed to proceed for another 2 h. During the entire reaction process, the temperature was set at 60 °C and the flask was kept under nitrogen gas 165 166 protection. After cooling to room temperature, the black precipitates (MWCNT-MNPs) 167 were magnetically collected, washed with water at least three times, dried at 80 °C and ground into powder for use. The synthesized materials were characterized using a 168 JEM-1230 transmission electron microscope (TEM; JEOL Ltd., Tokyo, Japan) 169 operated at 80 kV, under high vacuum (10^{-5} Pa) , at room temperature. 170

171 *2.3 Sample pretreatment*

172 2.3.1 Optimization of M-SPE procedure for sample pretreatment

173 To achieve the optimal performance of the M-SPE procedure with MWCNT-MNPs

174	as adsorbents, several parameters were investigated including desorption solvent,
175	adsorption solution, adsorption time, MWCNT-MNPs amount by using spiked sample
176	extractions (50 ng/mL for each analyte).

177 2.3.2 Sample preparation

Each sample (2.0g) was accurately weighed into a 50 mL centrifuge tube. After 178 maceration with 10mL of acetonitrile/water (84/16, v/v) for 5 min, the sample was 179 180 ultrasonicated for 40 min and then centrifuged at 4000 g for 5 min. An aliquot (5 mL) 181 of supernatant was collected for M-SPE purification. The supernatant was first dried by nitrogen gas at 50°C, and re-dissolved with 5 mL of acetonitrile/water (5/95, v/v). 182 Then, 20 mg of MWCNT-MNPs were added. The mixture was vortexed for 3 min to 183 enable the targeted mycotoxins to interact with and be adsorbed on MWCNT-MNPs. 184 185 Afterwards, a magnet was placed under the centrifuge tube so that MWCNT-MNPs were magnetically collected and the supernatant was poured off. Then, the 186 mycotoxins were desorbed with 10 mL of acetone containing 0.5% formic acid by 187 188 ultrasonication for 5 min. The MWCNT-MNPs were magnetically gathered again and the desorption solution was collected, dried under a soft stream of nitrogen gas at 189 190 50 °C, re-dissolved in 1 mL of acetonitrile, passed through a 0.22 µm nylon filter and ready for analysis by UHPLC-MS/MS. A general scheme for M-SPE is shown in 191 192 Fig.1.

193 2.4 UHPLC-MS/MS analysis

194 UHPLC was performed via a Waters Acquity UHPLC system (Waters, Milford, MA,

USA). Separation was achieved at 40 °C on a Poroshell EC-C18 column (100 mm × 3.0 mm, 2.7 μ m) (Agilent, USA). The mobile phase consisted of (A) methanol and (B) water containing 5 mol/L ammonium acetate, and a linear gradient elution program was applied as follows: initial 50% A, 4 min 70% A, 6 min 75% A, 7 min 75% A, 7.2 min 50% A and hold on for another 1.8 min for equilibration, giving a total run time of 9 min. The mobile phase flow rate was 0.35 mL min⁻¹ and the injection volume was 3 μ L.

The separated compounds were analyzed by a Waters XEVO TQ-S mass 202 203 spectrometer (Waters, Milford, MA, USA) with an electrospray ionization source operated in negative mode (ESI-). The MS/MS conditions were set as follows: source 204 temperature, 150 °C; desolvation temperature, 500 °C; cone gas flow, 30 L/h; 205 206 desolvation gas flow, 1000 L/h. A multiple reaction monitoring (MRM) acquisition method was developed for the targeted analytes, and the conditions were optimized 207 for each mycotoxin by direct infusion (Table S1, Supplementary Data). Data 208 processing was performed by MassLynx v4.1 and Targetlynx (Waters). 209

210 2.5 Evaluation of the MEs

The stock solutions were diluted with acetonitrile and blank matrix, respectively, to yield a sequence of concentrations (0.1, 0.2, 0.5, 1, 2, 5, 10, 20, 50, 100, 200 and 500 ng mL⁻¹) for each analyte. Signal suppression/enhancement (SSE), calculated by comparing the slope of the calibration plot of the standards spiked in the matrix to that of the standards in acetonitrile, was used to evaluate the MEs.

216 2.6 Method validation

Mixed standard solutions of six analytes at 12 different concentrations (0.1, 0.2, 0.5, 217 1, 2, 5, 10, 20, 50, 100, 200 and 500 ng/mL) were prepared in acetonitrile. Calibration 218 219 curves were constructed by plotting the responses versus analyte concentrations. The sensitivity was evaluated by determining limit of detection (LOD) and limit of 220 221 quantification (LOQ), designed as the concentrations of the analytes that resulted in a 222 signal-to-noise ratio (S/N) of 3 and 10 in matrix, respectively. The recovery, intra- and 223 inter-day precision tests were all performed on non-contaminated samples. Fifteen portions (2 g) of the blank sample were spiked with low, intermediate and high 224 225 concentration levels (5 µg/kg, 50 µg/kg and 200 µg/kg) of each standard, while three 226 additional portions were used as control. All samples were pretreated as described in Section 2.3. The recovery was calculated by comparing the determined concentrations 227 228 of the analyte with the theoretical values. The relative standard deviations (RSDs) at three concentration levels on the same day were used for evaluation of the intra-day 229 precision, whereas the inter-day precision was assessed using values from five 230 231 consecutive days.

232 **3. Results and discussion**

233 3.1 Optimization of UHPLC-MS/MS conditions

Three candidate columns with different lengths and particle sizes i.e. (1) Agilent

Poroshell EC-C18 column (100 mm \times 3.0 mm, 2.7 μ m; Agilent, USA), (2) BEH C18

column (100 mm \times 2.1 mm,1.7 μ m; Waters, USA) and (3) HSS T3 column (100 mm

 \times 2.1 mm, 1.8 µm; Waters, USA) were compared. Column (1) was finally selected 237 because the highest responses and best separation efficiency could be obtained for all 238 239 mycotoxins (Fig. S1A, Supplementary material), and was further applied to analyze ZEA and its derivatives in spiked maize matrices (0.1-500 ng/mL). The results clearly 240 241 showed that all targeted analytes could be completely separated from each other without any interference in maize matrices, and thus, Agilent Poroshell EC-C18 242 column (100 mm \times 3.0 mm, 2.7 µm; Agilent, USA) was selected in the current 243 research 244

245 Different mobile phases were also tested: (1) methanol-water, (2) methanol-water containing 0.1% formic acid, (3) methanol-water containing 5 mmol/L ammonium 246 acetate, (4) methanol-water containing 0.1% formic acid and 5 mmol/L ammonium 247 248 acetate and (5) acetonitrile-water containing 5 mmol/L ammonium acetate. The six analytes could be separated from each other under different mobile phases with 249 retention times of approximately 4.45 min for β -ZAL, 4.80 min for β -ZOL, 5.35 min 250 for α-ZAL, 5.60 min for α-ZOL, 5.76 min for ZAN and 5.98 min for ZEA, 251 respectively. Among the five mobile phases investigated, the responses were the 252 highest for all analytes when mobile phase (3) was applied (Supplementary material, 253 Fig. S1B). Therefore, methanol-water containing 5 mmol/L ammonium acetate was 254 finally chosen as the mobile phase. 255

256 3.2 Characterization of MWCNT-MNPs

TEM analysis was applied to collect information about the morphology and structural changes of the obtained composites as a measure of the reaction product as a valuable and effective adsorption material for the M-SPE procedure. The TEM image of the synthesized MWCNT-MNPs is provided in Fig.1A. As shown in the microgram (100 nm scale), the black dots of nanoparticles (Fe₃O₄), synthesized using FeCl₂·4H₂O and FeCl₃·6H₂O, were attached uniformly onto the surface of the MWCNTs, indicating that the MWCNT-MNPs have been successfully synthesized and can be applied for the purification of target analytes in samples.

265 *3.3 Optimization of the M-SPE procedure*

To achieve optimal performance of M-SPE procedure with MWCNT-MNPs as adsorbents, several parameters were investigated including adsorption solution, adsorption time, MWCNT-MNPs amount and desorption solvent by using spiked sample extractions (50 ng/mL for each analyte).

270 *3.3.1 Desorption solvent*

First, three frequently used organic solvents, i.e., acetone, acetonitrile and methanol, 271 were investigated as the desorption solvent (other conditions were the same as 272 273 described in section 2.3.2). Unsatisfactory recoveries ranging from 43.0 to 83.4% were obtained (Fig. 2). Then, formic acid (0.5%) and ammonium hydroxide (0.5%)274 were added into the desorption solvents (5/995, formic acid or ammonium 275 hydroxide/desorption solvent, v/v) to improve the recoveries. Compared to the 276 original solvents, the desorption power of the solutions containing formic acid (0.5%)277 tremendously improved, resulting in higher recoveries for the targeted mycotoxins, 278 whereas ammonia (0.5%) did not positively affect the desorption efficiency (Fig 2). 279 This indicated that the adsorption performance of MWCNT-MNPs was strongly 280

281	influenced by the pH. The highest recoveries, in the range of 77.0-105.3%, were
282	achieved when acetone containing 0.5% formic acid was used.

Further, the influence of the volumes of the desorption solvent in the range of 3 to 15 mL was assessed. The recoveries of all analytes rose when the volume increased from 3 up to 10 mL, but remained almost constant with further increase of the volume (10 to 15 mL) (Fig. 3A). Consequently, in the final method, 10 mL of the acetone containing 0.5% formic acid was used.

288 *3.3.2 Adsorption solutions*

289 To ensure the adsorption of all the target analytes on the MWCNT-MNPs, the effect of the acetonitrile content in extract (0, 2%, 5%, 10% and 20%) on the adsorption 290 291 process was investigated. The results (Fig.3B) indicated that the adsorption efficiency 292 of MWCNT-MNPs significantly increased with the decreasing percentages of acetonitrile in the adsorption solutions. When extracts containing 20% of acetonitrile 293 were used, low recoveries (63.5 to 75.8%) were observed. Decreasing the percentage 294 295 of acetonitrile from 20% to 10%, acceptable recoveries (73.0-93.2%) were obtained for most of the analytes except α-ZOL (68.9%). Satisfactory recoveries (76.5–103.5%) 296 were obtained for all analytes when the acetonitrile content was 5% or lower. 297 Consequently, it was decided to limit the acetonitrile content in adsorption solution to 298 299 5% in further experiments.

300 *3.3.3 Adsorption time*

The adsorption time in the range of 1-6 min was investigated. As shown in Fig. 3C, the recoveries dramatically increased for all analytes going from 1 to 3 min adsorption

time, they then remained constant between 3 to 6 min. To ensure efficient adsorption
of all mycotoxins on the MWCNT-MNPs while keeping the operation time short, the
adsorption time was set to 3 min.

306 3.3.4 MWCNT-MNPs amount

307 Different amounts of MWCNT-MNPs (10, 20, 30 and 40 mg) were compared (Fig. 3D). Satisfactory recoveries in the range of 77.9-105.3% were obtained for ZEA, 308 β -ZOL, ZAN, α -ZAL and β -ZAL in the whole range of MWCNT-MNP amount 309 310 investigated. On the other hand, α -ZOL was tightly adsorbed on the sorbent and could 311 not be efficiently desorbed when 30 mg or 40 mg of MWCNT-MNPs were used, resulting in unsatisfactory recoveries, i.e.68.6% and 62.9%, respectively. When 10 mg 312 of MWCNT-MNPs were used, the repeatability of the clean-up process was not good, 313 314 with the RSDs higher than 20%. Therefore, the amount of sorbents was set to 20 mg.

315 *3.4 Evaluation of the clean-up method*

316 To characterize the established clean-up method, the visually observable features 317 and the extent of MEs for each of the six mycotoxins for the sample extracts before and after M-SPE purification were assessed. As shown in Fig.4A, maize extract 318 purified by M-SPE procedure was colorless and transparent, indicating that the 319 established clean-up method could efficiently remove the pigments and impurities 320 from the matrices so as to minimize the interferences in MS/MS analysis. The MEs 321 data (Fig. 4B) were in good agreement with the visual appearance of the extracts. 322 Satisfactory MEs data, ranging from 92.1 to 103.8% SSE, were observed for the 323 purified extracts, while a conspicuous influence of the matrix components was 324

observed (69.9–127.6% SSE) for the crude extracts. Compared to the method reported 325 by Moreno et al. (2016), the method described here presented some advantages. Since 326 327 MEs were successfully eliminated using the proposed clean-up procedure, complex matrix-matched calibration curves were not necessary and calibrations constructed in 328 329 acetonitrile could be used for accurate quantification of the targeted mycotoxins, which significantly reduced the labor and the amount of materials needed, and 330 obviously resulted in high efficiency. This ultimately makes it possible to perform the 331 332 analysis with ease, high sensitivity and reduced cost.

333 *3.5 Method validation*

334 Calibration curves of the six analytes in neat solvent are shown in Table 1. Good linear relationships with coefficients of determination (\mathbb{R}^2) ≥ 0.993 were obtained over 335 336 the range of 0.1–500 ng/mL for all targeted mycotoxins in acetonitrile. The LOD and LOQ values were in range of 0.03–0.04 µg/kg and 0.07–0.10 µg/kg, respectively. 337 Satisfactory recoveries with mean values in the range of 75.8–104.1% were obtained 338 (Table 2). The RSDs were in the range of 3.4–11.2% and 3.2–13.2% for the intra-day 339 precision and for the inter-day precision, respectively. The validation data described 340 341 above clearly indicated that the analytical method was accurate and repeatable, and 342 could be applied for simultaneous analysis of ZEA and its derivatives in maize.

343 *3.6 Application to maize samples*

To further evaluate the applicability of the established method, a total of 50 maize samples were analyzed. As shown in Table S2 (Supplementary data), in 47 samples

ZEA and its derivatives were detected at concentration levels in the range of 346 0.10-3613.03 µg/kg. ZEA was the most prevalent mycotoxin with concentrations 347 348 ranging from 0.18 to 3613.03 µg/kg. It is worth noting that ZEA contents in 4 samples exceeded the maximum regulatory limits set by the EU for maize intended for direct 349 350 human consumption and if they were considered for consumption by young children 351 then 9 samples exceeded the limit (Oliveira, et al., 2016), indicating a concern for food safety. α -ZOL and β -ZOL were also frequently detected (incidences of 38% and 352 353 44%) with the concentration levels ranging from 0.10 to 13.52 μ g/kg and from 0.11 to 354 16.13 µg/kg, respectively. A total of 10 samples contained ZAN with the concentrations in the range of 0.13-37.60 μ g/kg. α -ZAL and β -ZAL were detected, in 355 trace amounts (0.71 and 0.45 µg/kg, respectively), in only one sample. MRM 356 357 chromatograms of the six analytes in acetonitrile and in a contaminated maize sample (No.16) are shown in Fig. S2 (Supplementary data). To demonstrate the trueness of 358 data generated with the new developed method, a comparison between the new 359 developed method and the reference method in China (GB/T 23504-2009) was 360 performed by determination of two positive samples (No. 6 and No. 15). The 361 362 determination results obtained by the standard method and the current method were basically consistent (Table S3, supplementary data). Data from the present study 363 confirmed previous reports (Oliveira, et al., 2016; Pleadin, et al., 2012) on the 364 frequent contamination of maize with ZEA and its derivatives resulting in high 365 potential health risks to humans and animals. These results demonstrated that 366 analytical tools such as the method proposed in the present study for rapid and reliable 367

determination of ZEA and its derivatives in maize are essential, and could be used inthe future in support of the continuous monitoring efforts.

370 4. Conclusion

MWCNT-MNPs were successfully prepared and used as M-SPE sorbents for 371 simultaneous purification of ZEA and its derivatives in maize. The established M-SPE 372 373 approach was demonstrated to be rapid, effective and efficient, and is therefore a suitable alternative to the traditional SPE that is often tedious and time-consuming 374 due to the packing step and slow solvent follow rates. Coupled with UHPLC-MS/MS 375 376 detection, satisfactory sensitivities, linearities, recoveries and precisions were obtained. When the validated method was applied to determine the natural occurrence 377 of mycotoxins in maize samples, up to 95% of the samples were found to be 378 379 contaminated with ZEA and its derivatives. The high incidence of this type of mycotoxins in maize highlighted the importance of the current work, which provided 380 381 food safety authorities and researchers with a valuable tool for monitoring ZEA and 382 its derivatives in maize.

383

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- 521 after solid-phase extraction with RP-18 columns or immunoaffinity columns. *J*
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525 Figure captions

526 Fig. 1 Schematic diagrams of magnetic solid-phase extraction (M-SPE) procedure.

527 (A) Transmission electron microscope (TEM) image of multi-walled carbon
528 nanotubes-magnetic nanoparticles (MWCNT-MNPs).

529

Fig. 2 Recoveries of zearalenone (ZEA), α-zearalenol (α-ZOL), β-zearalenol (β-ZOL),
zearalanone (ZAN), α-zearalanol (α-ZAL) and β-zearalanol (β-ZAL) in maize
extracts purified by the M-SPE procedure using acetone, acetonitrile and
methanol with 0.5% formic acid or 0.5% aqueous ammonia as the desorption
solvent. Acceptable recoveries lay within the two dashed lines (70–120%).
^a represents the pure organic solvents; ^b represents the organic solvents with
0.5% formic acid; ^c represents the organic solvents with 0.5% aqueous ammonia.

Fig. 3 Recovery data for the investigated mycotoxins as a function of the major
parameters affecting the purification efficiency of M-SPE procedure. (A)
desorption solution volume, (B) the acetonitrile content in adsorption solution,
(C) adsorption time, and (D) MWCNT-MNPs amount.

542

Fig. 4 Visually observable features (A) and matrix effects data (B) for six mycotoxins
purified or not purified by magnetic solid-phase extraction (M-SPE) procedure.
The tolerance level of matrix effects is in the range delineated by the two dashed
lines (80–120%).





Fig. 2



Fig. 3



Fig. 4

Mycotoxin	Slope $(\overline{X} \pm SD)$	Intercept $(\overline{X} \pm SD)$	R ²	Linear range (ng/mL)	LOD ^a (µg/kg)	LOQ ^b (µg/kg)
ZEA	10130 ± 1020	2209 ± 240	0.998	0.1 - 500	0.03	0.07
a-ZOL	2915 ± 281	663 ± 301	0.995	0.1 - 500	0.04	0.10
β-ZOL	2248 ± 138	443 ± 109	0.996	0.1 - 500	0.04	0.09
ZAN	5304 ± 379	1847 ± 650	0.996	0.1 - 500	0.03	0.07
α-ZAL	2143 ± 152	345 ± 98	0.995	0.1 - 500	0.04	0.10
β-ZAL	1768 ± 89	932 ± 203	0.993	0.1 - 500	0.04	0.10

Table 1. Calibration curves of ZEA and its derivatives in acetonitrile

564 ^a Limit of detection (S/N = 3)

565 ^b Limit of quantification (S/N = 10)

Mycotoxin	Spiked concentration levels (µg/kg)	Recovery $\overline{X} \pm SD$ (%)	Intra-day precision (RSD, %)	Inter-day precision (RSD, %)
	5	100.5 ± 6.9	6.8	7.5
ZEA	50	101.2 ± 6.2	6.1	11.5
	200	104.1 ± 4.9	4.7	9.8
	5	81.1 ± 4.3	5.3	5.2
a-ZOL	50	77.8 ± 4.9	6.2	10.6
	200	80.5 ± 4.6	5.6	6.0
	5	80.2 ± 3.9	4.8	5.6
β-ZOL	50	81.3 ± 4.1	5.0	9.1
	200	80.5 ± 9.0	11.2	13.2
	5	94.0 ± 4.6	4.9	8.3
ZAN	50	92.5 ± 4.8	5.2	6.1
	200	94.8 ± 3.5	3.7	3.2
	5	77.6 ± 3.6	4.6	9.0
a-ZAL	50	81.9 ± 3.0	3.7	4.1
	200	79.8 ± 2.7	3.4	4.9
	5	75.8 ± 4.0	5.2	12.6
β-ZAL	50	78.0 ± 4.8	6.1	7.5
	200	76.9 ± 3.2	4.2	9.0

Table 2. Recovery, intra-day and inter-day precision data for ZEA and its derivatives in Maize