

# V-shaped semisubmersible offshore wind turbine: An alternative concept for offshore wind technology

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## 12 Abstract

13 The design aspects of a 5-MW V-shaped semisubmersible floating wind turbine considering the 14 floater main dimensions and configurations are presented in this paper. Initially, the effect of different 15 geometry parameters that correspond to different design cases have been investigated on the hydrostatic 16 stability of the semisubmersible support platform through the comparison of righting arm and righting 17 moments. Afterwards, the dynamic behavior and performance of the V-shaped semisubmersible wind 18 turbine are presented for one of the examined design cases. Aero-hydro-servo-elastic numerical modeling 19 has been applied for achieving coupled integrated time-domain analysis in order to investigate the 20 dynamics of the V-shaped semisubmersible offshore wind turbine. The water depth is selected to be 100 21 m in order to study the feasibility of such concept in moderate water depth. The wave-induced as well as 22 wave-wind-induced motions, tension of mooring lines and functionality of wind turbine are presented and 23 discussed for selected environmental conditions. In general, the results show that the presented in the 24 present paper V-shaped semisubmersible offshore wind turbine is a promising concept which can enhance 25 the offshore wind industry.

26

*Keywords:* Floating wind turbine; V-shaped semisubmersible platform; Wave-wind-induced; Stochastic
dynamics; Offshore wind technology.

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#### 31 1. Introduction

32 Offshore wind energy is widely recognized as a useful renewable energy capable to satisfy the 33 increasing energy need and to increase globally the security of energy supplies. Compared to the other 34 renewable energy resources that exist in the oceans such as waves and tides, wind energy resource 35 exploitation and its related technology is considered as matured and rather well established mainly for 36 fixed-bottom concepts and shallow water depths where several offshore wind turbines have been put into 37 operation [1,2,3]. For every possible site for installation of offshore wind turbines and depending to wave 38 and wind characteristics, seabed properties and social conditions, the usage of floating wind turbines at 39 some water depth [4,5,6] is indicated as the most appropriate mainly due to cost related issues. The 40 development of offshore wind turbines in deep waters requires further investigation. The issues related to 41 design configuration of the support structure, installation, grid connection, operation and maintenance 42 have significant effects on the cost of produced electricity. Hence, the feasibility of different floating 43 concepts needs to be addressed and innovative support structures that may help maturing the offshore 44 wind technology should be introduced and analyzed. Functionality, performance, dynamics, safety, cost 45 and power-production of a specific design are the main parameters that define the feasibility and 46 probability of success of a concept in industry (Karimirad [7]).

47 Compared to conventional fixed-bottom offshore wind turbines, floating offshore wind turbines 48 require high fidelity aero-hydro-servo-elastic coupled numerical analysis tools for their integrated 49 analysis and incorporate features as follow:

- they introduce very low frequency modes that can affect the aerodynamic damping and stability
   of the system,
- for the case of semisubmersible and spar buoy support structures, they have translational and
   rotational motions that can be coupled with the motions of the rotor-nacelle assembly,
- they anchored to the seabed with a mooring system which must be included in the overall
   analysis,
- they do not need to have a slender/cylindrical support structure; hence, the hydrodynamic
   radiation and diffraction can become important.

58	Different floating concepts (Figure 1) considering the stability method, overall submerged shape,
59	dimensions, water surface area and mooring system can be imagined [8,9,10,11] such as spar-buoys
60	[12,13,14,15], semisubmersible [16,17,18], barges [19] and tension leg platform [20,21,22].
61	
62	[Figure 1]
63	
64	The semisubmersible concept relies on large water plane area as well as on a fairly deep draft and
65	ballasting to maintain stability. A basic advantage of the use of semisubmersible platform is that it can be
66	fabricated onshore in controlled settings where quality is more easily assured and afterwards towed to its
67	site, eliminating the need for expensive construction barges and marine cranes. Furthermore, concrete,
68	steel or hybrid semisubmersible platform can be utilized.
69	Common offshore semisubmersible wind turbine designs consist of cylinders that are connected each
70	other with braces [23,24] (e.g. a three-column semisubmersible in Figure 1). A disadvantage of the braces
71	of the semisubmersible platform is that they are prone to fatigue [25]. Usually the braces are slender
72	structural elements that connect the columns of the semisubmersible. The extensive hydro-aerodynamic
73	loads on the columns will be transferred to these members. In short-crested sea conditions, the wave loads
74	that are applied on each column have a specific phase; this phase results to cyclic loading at the root of
75	the braces. The welded joints are exposed to stress concentration which results in fatigue damage in long
76	term perspective. Furthermore, the axial forces (tension-compression) combined with periodic bending
77	moments will result in accumulated damage. Due to the large difference between the diameter of the
78	brace and columns punching may occur which should be checked as well.
79	Braceless semisubmersible platforms are widely and successfully deployed in offshore oil and gas
80	industry. The same idea is used in order to introduce braceless semisubmersible offshore wind turbines
81	[26,27,28,29,30]. These structures do not have braces and hence they are less prone to fatigue at the
82	welded joints (Figure 2).

83 In the present paper design aspects of a 5-MW V-shaped semisubmersible offshore wind turbine 84 considering the floater main dimensions and configurations are presented. Initially, the effect of different 85 shape-parameters has been investigated on the hydrostatic stability of the semisubmersible support 86 platform. Righting arm and righting moments are compared for the case of different examined design

87 cases. For one selected design case wave-induced as well as wave-wind-induced motions, tension of 88 mooring lines and functionality of wind turbine are presented and discussed for selected environmental 89 conditions. The tool Simo-Riflex-Aerodyn has been used for the aero-hydro-servo-elastic dynamic 90 analysis of the V-shaped semisubmersible offshore wind turbine. In general, the results show that the 91 presented in the present paper V-shaped semisubmersible offshore wind turbine is a promising concept 92 which can enhance the offshore wind industry. 93 94 [Figure 2] 95 96 2. Characteristics of the V-shaped semisubmersible platform and of the wind turbine 97 The V-shaped semisubmersible offshore wind turbine in the present paper consists of: (a) a 98 semisubmersible floating platform with three columns (one central column and two side columns) and 99 two pontoons connecting the side columns to the central column making a V-shape, (b) a 5 MW wind 100 turbine placed top of the central column of the semisubmersible platform and (c) three catenary mooring 101 lines positioned at the three columns of the semisubmersible. The 5 MW NREL wind turbine is located at 102 the top of the column that is supported by both pontoons (Figure 3). Right handed coordinate system with 103 Z-axis upward from mean sea level (MSL) is used. The wind and wave are propagating in positive X-104 direction. This means that in the head sea (zero for wave), the waves coming from left to right. Upwind 105 turbine is put over the floater and the rotor blades have negative X-value position. With regard to 106 geometry characteristics of the V-shaped semisubmersible platform, the three columns of the 107 semisubmersible have the shape of cylinder; while the two fully submerged pontoons that are connect the 108 three columns have rectangular shape. The two side columns have 20 m freeboard while the central one 109 has 10 m freeboard. The draft of the semisubmersible platform is equal to 28 m. All the structural parts 110 that compose the semisubmersible platform have thickness equal to 3 cm and have material properties 111 that correspond to the properties of steel. It must be noted that the selection of the wall thickness to be 112 equal to 3 cm is reasonable but a detailed engineering design is required in order to check if this thickness 113 is sufficient or too large.

 114
 The NREL 5 MW wind turbine that has been applied is based on Jonkman et al. [31]. It should be

 115
 stressed that the tower of the wind turbine is modified for floating wind turbine application according to

 116
 Jonkman [32]. The main properties of the tower and wind turbine are listed in Table 1 and Table 2.

 117
 I18

 118
 [Table 1]

 119
 [Table 2]

 120
 [Figure 3]

122 **3.** Hydrostatic stability of the semisubmersible platform

One of the main design aspects of marine structures is static stability. For floating structures, the hydrostatic stability which is related to static equilibrium of buoyancy and gravity forces is very important. There are rules and regulations available for offshore and ship structures addressing stability requirements under intact and damaged conditions [33,34]; meanwhile in [35] exists recommendations for stability analysis of floating wind turbines. However, since the offshore wind turbines are unmanned, there is a question regarding the "required" safety level (or safety target).

129 For a catenary moored semisubmersible platform, the effects of pre-tension and weight of mooring 130 system are negligible compared to the total weight of the structure. The longitudinal metacentric height, 131 GM<sub>L</sub>, is tightly linked to tilt angle (which appears as pitch motion in dynamic context). Similarly, for heel 132 angle (roll motions) the transversal metacentric height, GM<sub>T</sub>, is important. In general, the transversal 133 metacentric height of ship-shaped structures is much smaller than the longitudinal metacentric height. 134 However, for symmetric offshore structures, transversal and longitudinal metacentric heights are more or 135 less the same. It must be noted that the metacentric height is the distance between the center of gravity 136 (CoG) and the metacenter of the semisubmersible platform.

Both the metacentric heights,  $GM_L$  and  $GM_T$ , have two contributing parts related to surface area effects and gravitational-buoyancy. For semisubmersible platforms, the main positive contributor is the surface area. Semisubmersible platforms use the advantageous of spreading the area which significantly helps to increase the area moment of inertia. As it is clear in Figure 3, the V-shaped semisubmersible structure is symmetric only in X axis. Hence, the metacentric heights in transversal and longitudinal directions can be different. The performance of the floating wind turbine depends upon different environmental conditions that include short-crested sea states, misalignment between wave and wind and different wave headings. As a result both the metacentric heights are important. Moreover, for this kind of structure the metacentric height is tightly linked to hydrostatic restoring moments as well as dynamic performance of the system.

In the following sub-sections, sensitivity studies considering the effect of angle between pontoons as well as the effect of pontoon/column dimensions on the stability of the V-shaped semisubmersible floating wind turbine are presented and discussed. The stability analysis has been performed with the use of the software HydroD [36]. For the calculation of the relation between the overturning moment and heeling angle, the effects of the mooring lines are included in the stability analysis.

152

#### 153 3.1 Effect of angle between pontoons on the hydrostatic stability of the V-shaped floating wind turbine

154 In order to examine the effect of the angle between pontoons on the stability of the V-shaped 155 semisubmersible floating wind turbine, the righting arm (GZ) and righting moment curves as a function 156 of the heeling angles of four different examined cases are compared. Four different designs namely V55, 157 V60, V65 and V75 denoting  $\theta$ =55 deg,  $\theta$ =60 deg,  $\theta$ =65 deg and  $\theta$ =75 deg, respectively, are studied. It 158 must be noted that  $\theta$  is the angle between pontoons (Figure 3). In Table 3, characteristics of the four 159 different examined cases are listed related to the geometry of the semisubmersible as well as to the 160 longitudinal, GM<sub>L</sub>, and transversal, GM<sub>T</sub>, metacentric heights as calculated from the stability analysis. It 161 must be noted that with CoB the centre of buoyancy is symbolized. For all the examined cases the draft is 162 equal to 28 m, the distance between the centreline of the columns is 60 m, the diameter of the columns is 163 7 m and the pontoon has a rectangular cross section with dimension 7x4 m. As it can be seen in Table 3, 164 the gradually increase of the  $\theta$  results to the gradually decrease of the GM<sub>L</sub> and to the gradually increase 165 of the GM<sub>T</sub>. For  $\theta$ =60 deg GM<sub>L</sub> is equal with GM<sub>T</sub>, GM<sub>L</sub>=GM<sub>T</sub>=4.3 m. In Figure 4 and Figure 5, the 166 righting arm and righting moment curves, respectively, as calculated from the stability analysis are 167 presented for the four examined cases, V55, V60, V65 and V75, for both transversal (around X axis) and 168 longitudinal (around Y axis) direction.

As it is clear in Figure 4, all the designs will not be capsized at heeling angle less than 50 degrees. The maximum of the righting arm is changing depending to the different design and to the directionality of the applied heeling moment. Additionally, the righting moments are compared with a constant threshold

p. 6

172	moment value, $T_{thres}$ (Figure 5). It is noted that the $T_{thres}$ value has no connection and is not used in the
173	stability analysis which performed with the use of the HydroD software. The $T_{\rm thres}$ moment value is
174	defined by multiplying the maximum expected thrust force and the distance between top of tower and
175	fairlead positions, T <sub>thres</sub> =750x(90+18)=81,000 kNm. It must be noted that the maximum thrust occurs in
176	operational conditions at rated-wind speed (11.4 m/sec). The fairleads are located 18 m below the MSL
177	and the nacelle-hub height is 90 m above the MSL. The required righting moment for such heeling
178	moment appears at heeling angle of 16 deg for V55 and V60, of 18 deg for V65 and of 23 deg for V75.
179	As it is clear in Figure 4 and Figure 5, the GZ curves and righting moments in translational and
180	longitudinal directions are very similar for V60 in particular for small heeling angles, $\alpha$ . This can be
181	explained since the metacentric heights, $GM_L$ and $GM_T$ , and consequently the righting moments in
182	translational and longitudinal directions are almost equal for V60. It must be noted that for small heeling
183	angles, $\alpha$ , GZ=GM <sub>L</sub> xsin $\alpha$ and GZ=GM <sub>T</sub> xsin $\alpha$ , which is consistent with the results that are presented in
184	Figure 4.
185	
186	[Table 3]
187	[Figure 4]
188	[Figure 5]
189	
190	3.2 Effect of pontoons/columns dimensions on the hydrostatic stability of the V-shaped floating wind
191	turbine
192	In the previous sub-section, the effect of the angle between pontoons is explained. Here, the pontoon

193 and column dimensions are modified in order to study the effects of this modification on the hydrostatic 194 stability of the V-shaped semisubmersible. The V60 (sub-section 3.1) is selected as the base 195 configuration. The V60 design is compared with three alternative designs: (a) decreasing the length 196 between columns (50 m) and increasing the pontoon section (9x5 mxm) and columns diameter (9 m), 197 V60<sub>al1</sub>, (b) increasing the length of pontoon (70 m), V60<sub>al2</sub>, and (c) increasing the column diameter (9 m) 198 and increasing the pontoon section (9x5 mxm), V60al3. Characteristics of the three aforementioned 199 alternative designs are listed in Table 4. For all the examined alternative cases the draft is kept equal to 28 200 m.

201	In Figure 6 and Figure 7 the righting arm and righting moment curves, respectively, are presented as a					
202	function of the heeling angle for V60, $V60_{al1}$ , $V60_{al2}$ and $V60_{al3}$ . Considering the results that are presented					
203	in Figure 6 and Figure 7, the V60 <sub>al3</sub> design is selected for further investigation regarding the performance					
204	and dynamics of the system in the rest of the paper. This design, V60 <sub>al3</sub> , has just 6 degrees of heel under					
205	the defined threshold, $T_{thres}$ . This means the rotor swept area is expected to subjected to 0.4% reduction					
206	for the rated wind speed loading in calm sea. But, due to wave and wind loads and dynamic responses, the					
207	tilt angle will increase which decrease the rotor swept area and consequently the power production of the					
208	system. If the tilt angle increase to double due to pitch motion and coupled dynamics, the power					
209	production will decrease by 1.5% (roughly). The dynamic behavior, functionality and power performance					
210	of the $V60_{al3}$ design will be discussed in the following sections of the present paper.					
211						
212	[Table 4]					
213	[Figure 6]					
214	[Figure 7]					
215						
213						
215	4. Numerical modeling of the floating wind turbine					
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216						
216 217	For the high fidelity modeling and analysis of the V-shaped floating wind turbine, the following codes					
216 217 218	For the high fidelity modeling and analysis of the V-shaped floating wind turbine, the following codes are used, directly or indirectly as an input for the final hydro-aero-servo-elastic time domain analysis. In					
216 217 218 219	For the high fidelity modeling and analysis of the V-shaped floating wind turbine, the following codes are used, directly or indirectly as an input for the final hydro-aero-servo-elastic time domain analysis. In Table 5 the mass moment of inertia as well as the coordinates of the CoB and CoG of the V60 <sub>al3</sub> is listed.					
<ul><li>216</li><li>217</li><li>218</li><li>219</li><li>220</li></ul>	For the high fidelity modeling and analysis of the V-shaped floating wind turbine, the following codes are used, directly or indirectly as an input for the final hydro-aero-servo-elastic time domain analysis. In Table 5 the mass moment of inertia as well as the coordinates of the CoB and CoG of the V60 <sub>al3</sub> is listed. All the inertias are given with respect to the MSL. It must be noted that in the present paper any possible					
<ul> <li>216</li> <li>217</li> <li>218</li> <li>219</li> <li>220</li> <li>221</li> </ul>	For the high fidelity modeling and analysis of the V-shaped floating wind turbine, the following codes are used, directly or indirectly as an input for the final hydro-aero-servo-elastic time domain analysis. In Table 5 the mass moment of inertia as well as the coordinates of the CoB and CoG of the V60 <sub>al3</sub> is listed. All the inertias are given with respect to the MSL. It must be noted that in the present paper any possible kind of active water ballast system into the three columns of the semisubmersible platform is not					
<ul> <li>216</li> <li>217</li> <li>218</li> <li>219</li> <li>220</li> <li>221</li> <li>222</li> </ul>	For the high fidelity modeling and analysis of the V-shaped floating wind turbine, the following codes are used, directly or indirectly as an input for the final hydro-aero-servo-elastic time domain analysis. In Table 5 the mass moment of inertia as well as the coordinates of the CoB and CoG of the V60 <sub>al3</sub> is listed. All the inertias are given with respect to the MSL. It must be noted that in the present paper any possible kind of active water ballast system into the three columns of the semisubmersible platform is not considered and not included in the analysis. In Figure 8, examples of modeling are illustrated. The codes					
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<ul> <li>216</li> <li>217</li> <li>218</li> <li>219</li> <li>220</li> <li>221</li> <li>222</li> <li>223</li> <li>224</li> <li>225</li> <li>226</li> <li>227</li> </ul>	<ul> <li>For the high fidelity modeling and analysis of the V-shaped floating wind turbine, the following codes are used, directly or indirectly as an input for the final hydro-aero-servo-elastic time domain analysis. In Table 5 the mass moment of inertia as well as the coordinates of the CoB and CoG of the V60<sub>al3</sub> is listed. All the inertias are given with respect to the MSL. It must be noted that in the present paper any possible kind of active water ballast system into the three columns of the semisubmersible platform is not considered and not included in the analysis. In Figure 8, examples of modeling are illustrated. The codes that are used are:</li> <li>Genie [37]: Modeling the geometry, mass/inertia properties and creating the panel model for hydrodynamic analysis,</li> <li>WAMIT [38]: Hydrodynamic analysis of the wet surface of the platform in frequency domain,</li> <li>SIMA [39]: Coupled mooring-floater dynamic analysis,</li> </ul>					

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- 231

## [Table 5]

[Figure 8]

232233

#### 234 4.1 Mooring lines configuration

235 Three mooring lines are used with one clump mass for each. The mooring line configuration has 236 symmetry with respect to the XZ plane. The properties of the mooring lines are given in Table 6. In Table 237 6 the term equivalent axial stiffness is defined as the product of the modulus of elasticity of the material 238 of the mooring lines with the area of the cross section of the mooring lines. Also, the equivalent axial 239 stiffness is defined as the product of the modulus of elasticity of the material of the mooring lines, E, with 240 the area, A, of the cross section of the mooring lines. The chosen specific values in Table 6 correspond to 241 representative values for mooring lines that behaves as multi-strand wire rope. Mooring lines' stiffness 242 consists of material and geometrical stiffness. The force-displacement properties of a catenary moored 243 system are dependent on material properties, line geometry and mooring system configuration. The 244 geometrical stiffness is the main contributor for catenary mooring systems in most cases. The geometrical 245 stiffness of catenary mooring system is a function of mooring line length, clump mass, buoyancy 246 elements, fairlead position and footprint of anchoring system. In the present paper, some initial analyses 247 have been performed to select the mooring system geometry and mooring line properties. In such 248 consideration the dynamics of the floating wind turbine as well as mooring tension responses have been 249 considered to avoid over-loading and slack of mooring lines.

The fairlead and anchoring positions are listed in Table 7. The static configuration and effective tension of the used catenary mooring lines are presented in Figure 9 and Figure 10, respectively.

It is necessary to mention that the different designs that are presented in this study are not optimized with respect to the cost and the structural integrity of different parts of the V-shaped semisubmersible wind turbine. The dimensions and properties utilized in this study are selected in the basis to present rational designs. The aim of the present study is to investigate the feasibility of the V-shaped concept.

- Hence, optimization including detailed engineering design is out of the scopes of the present paper.
- 257
- 258

259	[Table 7]
260	[Figure 9]
261	[Figure 10]
262	
263	4.2 Natural frequencies and hydrodynamic characteristics
264	Added mass and restoring coefficients of the V60 <sub>al3</sub> are listed in Table 8 and Table 9, respectively.
265	The restoring coefficients C55 and C44 are calculated with respect to the coordinate system as presented in
266	Figure 3. The area moment of inertia around X and Y axis are not the same in the defined coordinate
267	system and as a result the corresponding restoring values are different. It must be noted that the numerical
268	equations in Simo-Riflex-Aerodyn were set with respect to the defined coordinate system.
269	
270	[Table 8]
271	[Table 9]
272	
273	According to empirical formulas the roll and pitch natural frequencies can be estimated by (ignoring the
274	coupling effects):
275	$\omega_{\text{roll}} = \sqrt{(K_{44})/(I_{xx} + A_{44})} = \sqrt{(7.86 \text{ exp.} + 8)/(1.29 \text{ exp.} + 10 + 5.488 \text{ exp.} + 9)} = 0.20 \text{ rad}/\text{sec}$
276	$\omega_{\text{pitch}} = \sqrt{(K_{55})/(I_{yy} + A_{55})} = \sqrt{(3.07 \text{ exp.} + 9)/(2.18 \text{ exp.} + 10 + 1.022 \text{ exp.} + 10)} = 0.31 \text{rad}/\text{sec}$
277	
278	Based on decay and dynamic analyses, the heave natural frequency is around 0.25 rad/sec. It must be
279	noted that the aforementioned responses of the platform are coupled. However, it is possible to assume
280	initially that the motions are uncoupled in order to investigate the natural frequencies of the system by
281	empirical formulas (as estimated above for roll and pitch motions) that in most of the cases provide a
282	good rough estimation of the natural frequencies of the system. However, the drift motion induced by
283	wave and wind loads, nonlinear load actions and damping affect the natural frequencies. Moreover, the
284	coupling between different modes alters the hydrostatic stiffness, which in taut system has a large
285	influence (i.e. for tension leg platforms). The V-shaped semisubmersible is catenary moored and hence
286	the platform motions are not linked through mooring lines which is the case for taut moored structures

[43]. As far as surge, sway and yaw motions there is no hydrostatic restoring and hence, natural frequencies of these modes tightly linked to mooring line stiffness. The force-displacement relation for mooring system is usually nonlinear, especially for floating wind turbines due to offset caused by mean wind loads and wave drift loads. This means natural frequency of these slowly-varying modes can be modified in different environmental conditions, load cases and turbine status.

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## 293 5. Stochastic dynamics

#### 294 5.1 Wave only load cases

295 5.1.1 Extreme sea state

296 An extreme wave condition with significant wave height, Hs, 14.4 m and wave spectral peak period, 297  $T_p$ , 13.3 sec is applied in order to investigate the mooring system performance as well as motions' 298 characteristics. It must be noted that the chosen sea states are related with a specific offshore area in 299 North Sea off the Norwegian coast [3]. The head-sea (wave heading of 0 degrees) and quarter-sea (wave 300 heading of 45 degrees) are considered. Statistical quantities of one hour simulation of the mooring line 301 tension and motions are listed in Table 10. In Figure 11 the motion response spectra of surge, sway, heave, 302 roll, pitch and yaw for wave heading of 45 degrees are presented. The wave frequency and natural 303 frequency responses are indicated for each mode of response. In general, the eigenfrequencies are well set 304 out of first-order wave frequency excitation. The time series and spectra of effective tension of mooring 305 lines are presented in Figure 12 and Figure 13, respectively. It must be noted that in the presented results 306 the overall simulation time for each examined environmental condition is 4,100 sec; the first 500 sec have 307 not been considered in order the effects from the turbine run-up not to be accounted. As the stochastic 308 analysis in time domain present transient parts that should be avoided prior to statistical and spectral 309 analysis, hence, the first 500 seconds of the time domain simulations are neglected. The statistical and 310 spectral analyses are based on the time duration between 500 and 4,100 seconds (1 hour simulation). The 311 statistical quantities that are presented in Table 10 are based to 1 hour simulation and they cannot be 312 considered as extreme predicted values. In Table 10 the mean, standard deviation, minimum and 313 maximum values of each 1 hour simulation are presented and symbolized with Mean, STD, Min and Max, 314 respectively. These values are presented in order to compare the wave heading effect on the different 315 motions. For the examined extreme sea states the maximum utilization, U, of the mooring lines is:

316 
$$\sigma = T_e / A = 2,720 \text{kN} / 0.01496 \text{m}^2 = 181 \text{MPa}$$

317 
$$U = (\sigma \times R_s) / (\sigma_v / R_M) = (181 \times 1.3) / (350 / 1.15) = 0.77$$

318 where  $\sigma$  is stress, T<sub>e</sub> is effective tension, A is area of the cross section of the mooring line, R<sub>s</sub> is a safety 319 load factor and R<sub>M</sub> is a safety material factor. The minimum breaking load of mooring lines accounting 320 for the material and load factors is 3,502 kN.

[Figure 11]

- 321
- 322 [Table 10] 323
- 324 [Figure 12]
- 325 [Figure 13]
- 326

327 As it is clear in Figure 11, the spectra of the motions of the semisubmersible platform under the action 328 of waves consist of two parts: (a) the low frequency part, which is related to resonant responses of the 329 platform and (b) the wave frequency part. Some motions are coupled and hence more than one peak is 330 observed at low frequency part (both surge and pitch resonant peaks are presenting for surge spectrum). 331 The resonant frequencies as appeared in dynamic responses are very close to the values that have been 332 calculated by empirical formula (sub-section 4.2). The small differences in the natural frequencies are 333 explained by the coupling effects between different motions, damping effects and involved nonlinearities. 334 In Figure 12, there is a large difference between tension responses of upstream and downstream

335 mooring lines. This is observed since ML1 is the only mooring line acting downstream. Hence, the 336 tension of ML1 obtains larger values than the tension of ML2 and ML3.

337 In Figure 13, the spectra of the tension responses are presented. As it is clear, the tension response 338 consists of three parts. The low frequency part is related with slowly-varying motions such as surge, sway 339 and yaw. In the wave frequency part, an obvious peak around 0.5 rad/sec exists and in the high frequency 340 part, the elastic eigenfrequencies are presented. These eigenfrequencies are excited by harmonics of wave 341 loads. The quadratic hydrodynamic damping effectively reduces the effect of these eigenfrequencies in 342 the high frequency part [44].

#### 344 5.1.2 Moderate sea state

345 The behavior of the V-shaped semisubmersible in moderate sea sate has been investigated. A sea state 346 with significant wave height, H<sub>s</sub>, 3 m and wave spectral peak period, T<sub>p</sub>, 10 sec is applied in order to 347 investigate the mooring system performance as well as motions' characteristics. Quarter-sea (wave 348 heading of 45 degrees) is considered. In Figure 14 the motion response spectra of surge, sway, heave, roll, 349 pitch and yaw motions for wave heading of 45 degrees are presented. It can be seen that the 350 eigenfrequencies are well set out of first-order wave-frequency excitation. In Figure 15 time series of 351 motions are presented. The time series of the motions correspond to the origin (0,0,0) of the global 352 coordinate system that is used (Figure 3). The time series and spectra of effective tension of mooring lines 353 are presented in Figure 16 and Figure 17, respectively.

354 As it is clear in Figure 14, the spectra of the motion responses consist of two parts. The low frequency 355 part is related with the resonance of the motions while the higher frequency part is related with wave-356 induced motions. This is similar to what is observed for wave-induced responses of the platform under 357 extreme sea state (sub-section 5.1.1). Compared to extreme sea state, the main difference is that the 358 magnitude of the motions is extensively smaller in moderate sea state but with the same trend. As far as 359 the tension responses of the mooring lines and compared to extreme sea state, same trend is observed for 360 moderate sea state. The magnitude of the tension response is smaller for moderate sea state for all the 361 mooring lines. Also, the dynamics of the tension responses is reduced, which is clear when comparing 362 Figure 12 and 16.

In Figure 17, the spectra of the tension responses in moderate sea state are presented. The spectra of the tension responses are mainly dominated by slowly varying motions. The higher frequency parts, i.e. the wave frequency region does not appear for such moderate sea state while for extreme sea state the wave frequency part has appeared clearly (Figure 13) and dominates the tension responses.

- 367
- 368
   [Figure 14]

   369
   [Figure 15]

   370
   [Figure 16]

   371
   [Figure 17]

   372
   372

#### 373 5.2 Wave and wind load cases

374 5.2.1 Rated wind speed

375 The performance of the V-shaped wind turbine subjected to environmental condition corresponding to 376 rated wind speed is investigated in the present sub-section. The mean wind speed of 11.4 m/sec with 377 turbulence intensity of 0.15 is applied in order to create a turbulence box that is required for the coupled 378 wave and wind induced analysis. Correlated with the rated wind speed of 11.4 m/sec, the significant wave 379 height is 3 m and the peak period is 10 sec. In Figure 18 time series of motions for head sea wave 380 direction and aligned wind direction are presented. The corresponding spectra of the motion responses are 381 presented in Figure 19. The time series and spectra of effective tension of mooring lines are presented in 382 Figure 20 and Figure 21, respectively. Compared to the wave only load cases (sub-section 5.1.1 and 383 5.1.2), it is clear that the responses that correspond to wave and wind load cases are increased due to 384 additional wind excitation. Most of the responses are affected at natural frequencies due to concentrated 385 energy of wind in low frequency part, as it was expected.

386 The surge motion time series (Figure 18) and the corresponding spectrum of surge motion (Figure 19) 387 have very low frequency components. This is observed since the wind energy exists at low frequencies. In 388 fact, the wind spectrum has an extensive energy with large return period in the order of 1,000 seconds and 389 consequently the semisubmersible wind turbine is exposed to load actions with very low frequency 390 components. As a result the slowly varying motions of the platform such as surge, sway and yaw are 391 affected and response components with high return periods are observed. The wave-wind-induced 392 motions presented in Figure 19 have the same frequency components as the wave-only responses 393 presented in Figure 14. However, the magnitude of the slowly varying motions are affected by the wind 394 actions and larger resonant responses are observed for the case of wave-wind-induced load cases. In some 395 cases, the wind loads are completely governing the motion of the platform; the response of the yaw 396 motion is governed by wind action (Figure 19). As it clear in Figure 21, the tension responses in coupled 397 wave-wind-induced analyses are mainly governed by wind actions. This is linked to yaw resonant 398 responses at 0.08 rad/sec which is excited by wind energy at low frequencies.

The wind speed, rotational speed of rotor, blade-pitch-angle, generated power and nacelle surge acceleration time series and spectra are presented in Figure 22 and Figure 23, respectively. In Figure 22, it is clear that there is no blade-pitch control for specific time durations. This happens as the relative wind 402 speed recognized by the blades is less than rated wind speed for specific time durations. Hence, the wind 403 turbine is working below rated wind speed for those durations of time. It must be noted that the maximum 404 acceleration at nacelle (top of tower) is less than 0.2g (g is the gravitational acceleration). In general, the 405 wind turbine manufactures suggest that the maximum acceleration should be always less than 0.5g in 406 order to avoid damage to drivetrain components [45]

407 When the wind turbine is in operation for below rated wind speed condition, the control of wind 408 turbine is limited to torque control which shows itself in rotational speed of the rotor. The target of the 409 controller in this region is to take off the maximum power from the aerodynamic kinetic energy. This 410 means the entire energy of wind containing all frequency components will affect the floating wind turbine. 411 As it is discussed before, wind has great energy at low frequencies which can excite low frequency 412 responses of the platform. Figure 23 shows the spectra of the turbine functionality data such as generated 413 power. Most of responses of the turbine are governed by wind actions rather wave and this is clear as the 414 responses have low frequency components close to zero rad/sec.

- 415
- 416 [Figure 18]
- 417 [Figure 19]
- 418 [Figure 20]
- 420 [Figure 22]
- 421 [Figure 23]
- 422

419

423 5.2.2 Over rated wind speed

The performance of the V-shaped wind turbine subjected to environmental condition corresponding to over rated wind speed is investigated below. The mean wind speed of 18 m/sec with turbulence intensity of 0.15 is applied. The significant wave height of 4.2 m and peak period of 10.5 sec are correlated with rated wind speed of 18 m/sec. In Figure 24 time series of motions for head sea wave direction and aligned wind are presented; the corresponding spectra of the motion responses are presented in Figure 25. The time series and spectra of effective tension of mooring lines ML1, ML2 and ML3 are presented in Figure 26 and Figure 27, respectively. The wind speed, rotational speed of rotor, blade-pitch-angle, generated

[Figure 21]

power and nacelle surge acceleration time series and spectra are presented in Figure 28 and Figure 29,respectively.

In general the dynamic behavior of the semisubmersible wind turbine for over rated wind speed has same trends with the behavior for rated wind speed. The reason is that in rated wind speed the maximum aerodynamic loads that are occurred can govern the responses. Compared to rated wind speed, the tension response is smaller for over rated wind speed.

437 As it is mentioned, there are some differences between responses for over rated wind speed and rated 438 wind speed. The resonant responses of the floating wind turbine for rated wind speed is slightly higher, 439 which is related to the control effects of blade pitching for over rated wind speed load case that has as a 440 result the reduction of the amplitude of the motions by aerodynamic damping. The peaks in the spectra of 441 the responses are observed for similar values compared to what has been observed for rated wind speed. 442 These peaks are related with the resonant responses of the floating wind turbine plus the wave frequency 443 part. The wave frequency part in heave motion have a clear appearance (Figure 25); this is due to the fact 444 that the wind forces have small components in heave direction while the first order wave loads are 445 governing the heave motion, which is clear in wave-only responses (Figure 11 and 14).

Comparing the tension responses of the rated wind speed and over rated wind speed load cases, it is clear that the magnitude of responses has the same order of magnitude (Figure 20 and 21 against Figure 25 and 26). However, if the wave-only responses (Figure 16 and 17) are compared with the wave-windinduced responses, it is clear that although the mean of tension responses are more or less the same but the tension response dynamics is higher for coupled wave-wind load cases due to excitation of low frequency responses. The low frequency responses can be excited by wind energy which is linked to turbulent features of wind.

The responses presented in Figure 28 and Figure 29 show that for the V-shaped semisubmersible wind turbine, the turbine functionality is not significantly affected by wave loads. As it is clear, the responses have very low frequency components excited by wind actions. The power production fluctuation has return period larger than 50 second. In a farm configuration, the output power from substation can be smoothed by summing up produced power from different turbines.

The electrical torque (Figure 30) is constant for over-rated wind speed case. The target of controller for over rated wind speed is set to constant torque to limit the aerodynamic loads and help structural 460 integrity of the system. Also, in Figure 31, the rotor aerodynamic power spectrum is presented. The rotor 461 harmonics are appearing in the aerodynamic power spectrum. In most of load cases, these harmonics are 462 filtered by generator actions and hence the generated power will not have such high frequency 463 components.

Comparing aerodynamic power (Figure 31) and electric power (Figure 29), it is obvious that the controller action is actively filtering the high frequency components while it cannot filter the low frequency part. This is due to the fact that the servo and controller have action frequency around 0.2 rad/sec, which means the phenomena with lower frequencies will not be affected by servo actions i.e. feathering the blades.

[Figure 26]

469

472

470	[Figure 24]
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471	[Figure 25]

- 473 [Figure 27]
- 474 [Figure 28]
- 475 [Figure 29]
- 476 [Figure 30]
- 477 [Figure 31]
- 478

## 479 6. Conclusions

480 In the present paper, design aspects of a V-shaped braceless semisubmersible offshore wind turbine 481 focusing on the static and dynamic response analysis and performance of the structure under actions of 482 wave and wind loads are highlighted. The stability of the system for seven different examined design 483 cases is studied. The hydrostatic stability characteristic of such system is highly linked to the dynamic 484 performance of the system as the semisubmersible platforms are hydrostatically stabilized without the 485 action of mooring lines. Hence, metacentric height of the system can represent the restoring moments in 486 dynamics. This makes it easy to investigate the dimensioning of the floating part by setting heeling 487 moment thresholds. The tilt/heel angle can affect the swept area of the turbine and consequently the 488 produced electricity. Hence, large metacentric height is needed to restore the structure under wind and

489 wave heeling moments. On the other hand, large metacentric height means high stiffness which may 490 result in high natural period of the system hitting wave energy zone. By considering these points and 491 similar aspects explained in the paper, the best possible solution among analyzed designs is finally 492 selected for fully coupled dynamic analysis and further investigations.

493 Wave only load cases for extreme and moderate environmental conditions are studied in order to 494 examine the behavior of the concept subjected to wave actions and also to examine the possible platform 495 mooring lines coupling (especially the possible effects on the tension responses). The wave only extreme 496 conditions are studied for two different wave propagating directions; this allows to examine the 497 transversal motions (sway, roll and yaw) more easily. The yaw wave moments are huge for this kind of 498 structure for oblique waves; however, the yaw inertia of the system is high enough to control the yaw 499 motions, effectively. Tension responses are fairly reasonable even for 100 m water depth. In the examined 500 designs, a catenary mooring system has been desired and matched by setting proper combination of line 501 properties, clump mass and more specifically the line length between fairleads and anchoring points. The 502 moderate sea state corresponds to rated wind speed load case. Compared to moderate sea state, the 503 calculated responses for extreme conditions are more wave-frequency dominant while resonant responses 504 are dominating the responses for moderate sea states. The reason is that the resonant frequencies of the 505 structure are out of the wave zone, hence the magnitude of them will not be significantly changed by 506 changing the wave height and they are controlled by the hydrodynamic damping. However, when the 507 wave height increase in extreme load case the wave-frequency part increases and dominates the total 508 dynamic response. The same trend is clear in tension responses.

509 As far as wave-wind load cases, both rated wind speed and over-rated wind speed load cases are 510 analyzed in the present study. The rated wind speed is connected with maximum thrust force. Comparing 511 the wave-only load case and wave-wind load case it is clear that in general, responses are increased due to 512 additional wind excitation. Most of the responses are affected at natural frequencies as expected due to 513 concentrated energy of wind in low frequency part. The performance of the wind turbine is highlighted by 514 showing the electrical power production, rotational speed of rotor, blade-pitch-angle and nacelle 515 acceleration. The spectral analysis shows that the performance of the wind turbine is highly affected by 516 wind energy concentration at low-frequencies. It is not possible to enhance the turbine performance much 517 with respect to the slowly-varying motion components as the resonant responses are anyway in the wind

p. 18

518 energy zone and will be excited. Note that the responses of the structure under action of wave and wind 519 are inherently resulted of both aero-hydro excitation and damping actions.

520 For over-rated wind speed case, the electrical produced power has much less fluctuations around the 521 mean value. The motion responses as well as tension of mooring lines are in good order. The trend of 522 responses is more or less similar to rated-wind speed case. The electric torque is perfectly constant as it is 523 set by target of the controller in this case. The aerodynamic power of the rotor has some high-frequency 524 components related to rotor harmonics which are filtered by generator actions. Hence, the generated 525 power has slowly-varying frequency components coming from rigid body resonant response induced by 526 wind loads. The period of such components is higher than 20 seconds. Usually, combining generated 527 power from array of wind turbines can help smoothing and filtering the remained fluctuations from 528 slowly-varying wind-induced load and load-effects.

In general, the studies carried out in this paper highlight the feasibility of application of a braceless Vshaped semisubmersible wind turbine as an innovative solution for offshore wind technology. However, the presented results in the present paper give an idea (indicator) about the magnitude that the structural responses have for specific environmental conditions and more studies must be performed in future in order to investigate the proposed concept in more detail as well as to predict the extreme responses based on an appropriate long-term analysis.

535

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- 696 Fig. 27: Spectra of effective tension of mooring lines for environmental condition that corresponds to
- 697 over rated wind speed
- 698 Fig. 28: Time series of turbine functionality for environmental condition that corresponds to over rated
- 699 wind speed
- Fig. 29: Spectra of turbine functionality data for environmental condition that corresponds to over rated
- 701 wind speed
- Fig. 30: Time series of turbine electrical torque for environmental condition that corresponds to over rated
- 703 wind speed
- Fig. 31: Spectrum of turbine rotor aerodynamic power for environmental condition that corresponds to
- 705 over rated wind speed
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Table 1: Characteristics of the tower of the wind turbine [32]

	Property	Value
	Elevation to tower base (platform top) above MSL [m]	10
	Elevation to tower top (yaw bearing) above MSL [m]	87.6
	Overall (integrated) tower mass [kg]	250,000
	Center of Gravity (CoG) location of tower above MSL	43.4
	along tower centerline [m]	43.4
	Elevation to tower base (platform top) above MSL [m]	10
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Nacelle mass [kg] Rotor mass [kg] Wind turbine (WT) CoG [m] Total mass of WT [kg]	240,000 110,000
Wind turbine (WT) CoG [m]	
Total mass of WT [kg]	(-0.2, 0.0, 7
	600,000
Total WT mass moment of inertia about X axis ( $I_{XX}$ ) [kg*m <sup>2</sup> ]	3.77exp.+9
Total WT mass moment of inertia about Y axis $(I_{YY})$ [kg*m <sup>2</sup> ]	3.66exp.+9
Total WT mass moment of inertia about Z axis (Izz) [kg*m <sup>2</sup> ]	1.12exp.+8

733	Table 2:	Character	istics o	of the	wind	turbine	[31	,32

753	Table 3: Characteristics	of different designs	of V-shaped semisubmersible,	V55, V60, V65 and V75,
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754 considering the modification of the angle between pontoons,  $\theta$ .

Characteristics	Alternative designs of V-shaped semisubmersible			
	V55	V60	V65	V75
Floater steel mass [kg]	1,280,000	1,282,000	1,283,000	1,285,000
Water ballast mass[kg]	4,335,000	4,338,000	4,346,000	4,354,000
Total mass [kg]	6,374,000	6,379,000	6,388,000	6,399,000
Submerged volume [m <sup>3</sup> ]	6,218	6,225	6,231	6,241
X <sub>CoG</sub> [m]	-31.2	-30.6	-29.8	-27.9
X <sub>CoB</sub> [m]	-31.3	-30.6	-29.8	-27.9
Z <sub>CoG</sub> [m]	-13.1	-13.0	-13.0	-13.1
Z <sub>CoB</sub> [m]	-19.8	-19.8	-19.8	-19.8
GM <sub>L</sub> [m]	4.9	4.3	3.7	2.5
GM <sub>T</sub> [m]	2.7	4.3	6.0	9.6

Table 4: Characteristics of alternative designs of V-shaped semisubmersible considering increasedpontoon and columns dimensions

Characteristics	Alternative designs of V-shaped semisubmersible			
Characteristics	V60 <sub>al1</sub>	V60 <sub>al2</sub>	V60 <sub>al3</sub>	
Distance between columns [m]	50	70	60	
Pontoon dimensions; widthxheight [mxm]	9x5	7x4	9x5	
Diameter of columns [m]	9	7	9	
Floater steel mass [kg]	1,498,000	1,385,000	1,630,000	
Water ballast [kg]	7,082,000	4,810,000	7,873,000	
Total mass [kg]	9,340,000	6,954,000	10,263,000	
Submerged volume [m <sup>3</sup> ]	9,113	6,785	10,013	
X <sub>CoG</sub> [m]	-25.8	-35.2	-30.6	
X <sub>CoB</sub> [m]	-25.8	-35.2	-30.6	
Z <sub>CoG</sub> [m]	-14.9	-14.2	-16.0	
Z <sub>CoB</sub> [m]	-18.8	-20.33	-19.4	
GM <sub>L</sub> [m]	4.9	7.7	8.1	
GM <sub>T</sub> [m]	4.9	7.7	8.1	

777 Table 5: CoB, CoG and mass moment of inertia of the  $V60_{al3}$ 

Property	Value
CoB (x, y, z) [m]	(-30.6, 0.0, -19.4)
CoG(x, y, z)[m]	(-30.6, 0.0, -16.0) m
I <sub>xx</sub> [kg*m <sup>2</sup> ]	1.29exp.+10
I <sub>yy</sub> [kg*m <sup>2</sup> ]	2.18exp.+10
I <sub>zz</sub> [kg*m <sup>2</sup> ]	1.79exp.+10
I <sub>yx</sub> [kg*m <sup>2</sup> ]	3.20exp.+6
I <sub>zx</sub> [kg*m <sup>2</sup> ]	-6.4exp.+9
I <sub>zy</sub> [kg*m <sup>2</sup> ]	9.87exp.+5

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# 797 Table 6: Mooring line characteristics

Variables	Value
Length of each line [m]	453
Mass per meter [kg/m]	117
Equivalent Axial stiffness [N]	3.0exp.+9
Diameter [m]	0.138
Drag coefficient	1.2
Clump mass [m]	37,000
Clump mass volume [m <sup>3</sup> ]	4.4

Variables	Value
Fairlead of ML1 (x, y, z) [m]	(4.5, 0, -18)
Fairlead of ML2 (x, y, z) [m]	(-55.8, 32.3, -18)
Fairlead of ML3 (x, y, z) [m]	(-55.8, -32.3, -18)
Anchor point of ML1 (x, y, z) [m]	(450, 0, -100)
Anchor point of ML2 (x, y, z) [m]	(-441.7, 255, -100)
Anchor point of ML3 (x, y, z) [m]	(-441.7, -255, -100)

818 Table 7: Coordinates of fairlead and anchoring points of the mooring lines ML1, ML2 and ML3

Variables	Value
Surge [kg]	4.939exp.+6
Sway [kg]	6.772exp.+6
Heave [kg]	1.062exp.+7
Roll [kg*m <sup>2</sup> ]	5.488exp.+9
Pitch [kg*m <sup>2</sup> ]	1.022exp.+10
Yaw [kg*m <sup>2</sup> ]	1.472exp.+10

840 Table 8: Added mass coefficients calculated in WAMIT (at infinite frequency)

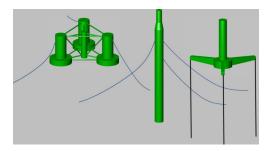
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# 862 Table 9: Hydrostatic restoring coefficients calculated in WAMIT

Variables	Value	
Heave [N/m]	1.91exp.+6	
Roll [Nm]	7.86exp.+8	
Pitch [Nm]	3.07exp.+9	
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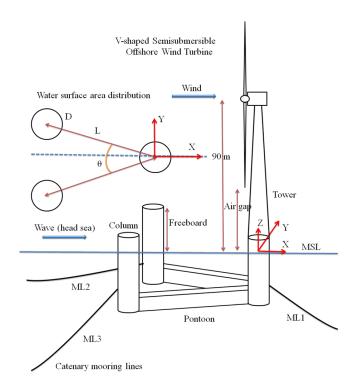
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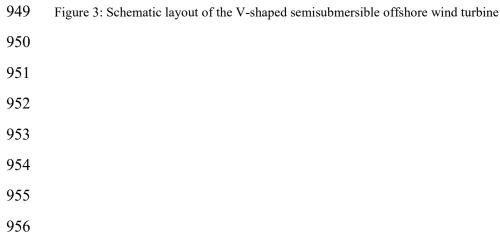
Item	Characteristics	Wave heading 0 degrees	Wave heading45 degrees
Tension (kN)	Mean	1,200	1,230
	STD	190	147
	Min	541	644
	Max	2,720	2,250
Surge (m)	Mean	-6.39	-6.76
	STD	2.39	1.74
	Min	-13.50	-11.91
	Max	2.76	-0.30
Sway (m)	Mean	0.0	4.26
	STD	0.0	2.11
	Min	0.0	-1.49
	Max	0.0	13.38
	Mean	-0.07	0.01
Heave (m)	STD	1.56	1.29
	Min	-6.63	-5.12
	Max	4.38	4.06
Roll (deg)	Mean	0.0	-0.07
	STD	0.0	0.82
	Min	-0.03	-3.33
	Max	0.03	2.35
Pitch (deg)	Mean	-0.10	-0.23
	STD	1.97	1.58
	Min	-6.71	-4.97
	Max	7.28	5.70
Yaw (deg)	Mean	0.0	-2.9
	STD	0.0	1.8
	Min	0.0	-10.0
	Max	0.0	2.8

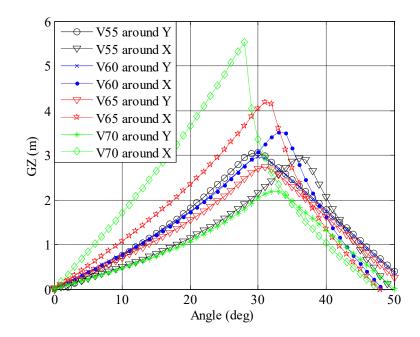


- 895 Figure 1: Different floating concepts: semisubmersible, spar buoy and tension leg platform

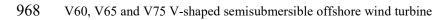
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924	Figure 2: Braceless semisubmersible offshore wind turbine (Fukushima FORWARD [12])
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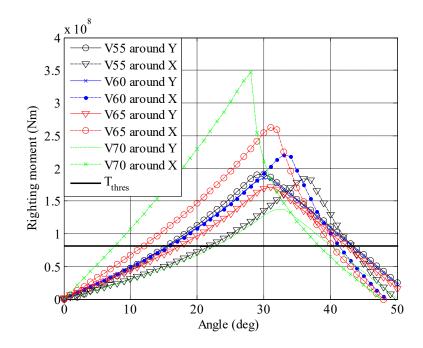






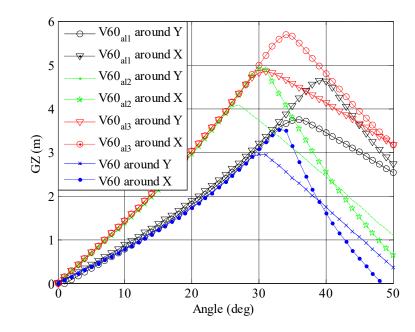
967 Figure 4: Transversal (around X-axis) and longitudinal (around Y-axis) GZ (righting arms) curves of V55,





987 Figure 5: Transversal (around X-axis) and longitudinal (around Y-axis) righting moment curves of the

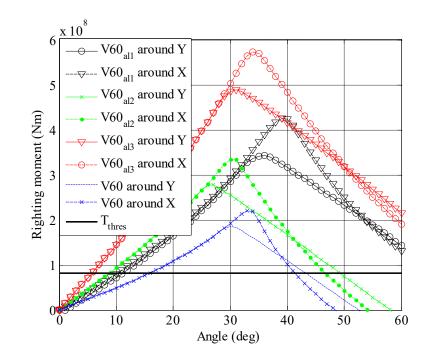
988 V55, V60, V65 and V75 V-shaped semisubmersible offshore wind turbine





1006 Figure 6: Transversal (around X-axis) and longitudinal (around Y-axis) GZ (righting arms) curves of

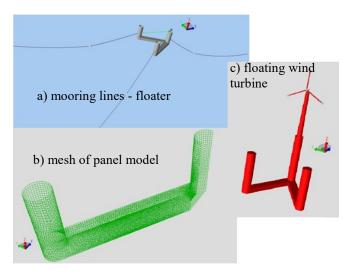
1007 V60<sub>al1</sub>, V60<sub>al2</sub>, V60<sub>al3</sub>, and V60 V-shaped semisubmersible offshore wind turbine





1026 Figure 7: Transversal (around X-axis) and longitudinal (around Y-axis) righting moment curves of the

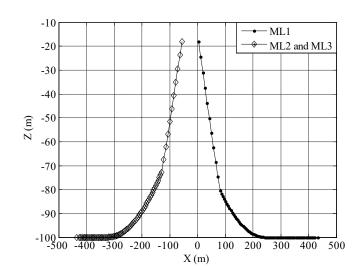
1027 V60<sub>al1</sub>, V60<sub>al2</sub>, V60<sub>al3</sub>, and V60 V-shaped semisubmersible offshore wind turbine



1046 Figure 8: Modeling of the V-shaped semisubmersible: a) mooring lines and platform in SIMA, b) panel

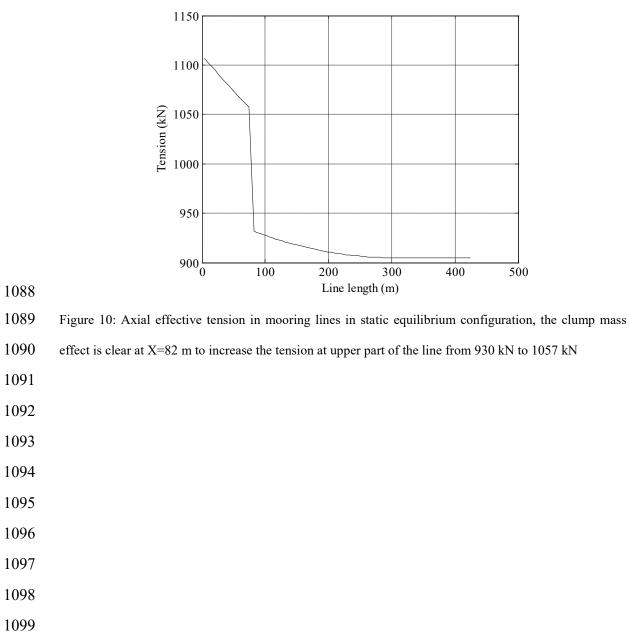
1047 mesh for half-geometry in WAMIT (15,640 elements for entire platform) and c) V-shaped floating wind

- 1048 turbine in Genie

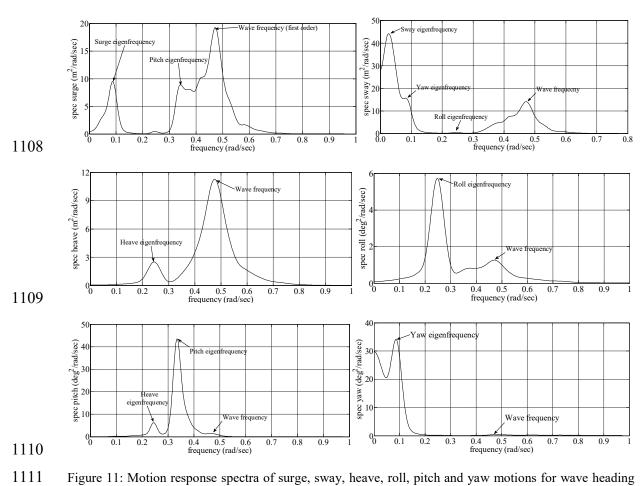




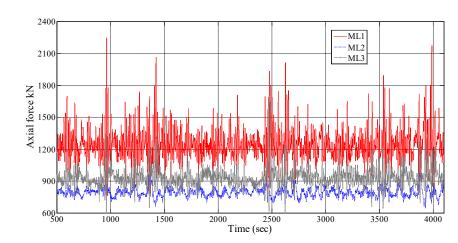
1068 Figure 9: Static equilibrium configuration of catenary mooring lines





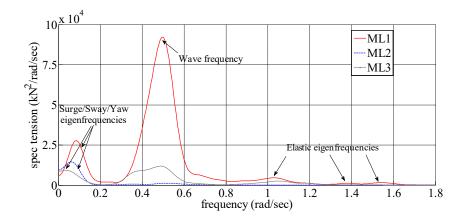


- 1112 of 45 degrees.



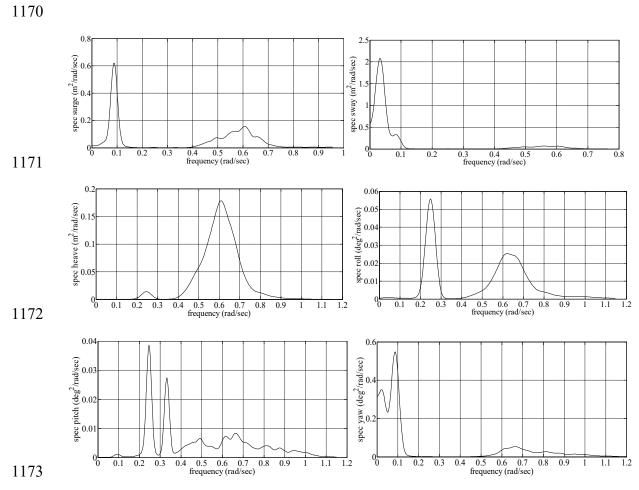
1126 Figure 12: Time series of tension of mooring lines in extreme conditions for wave heading of 45 degrees

p. 48





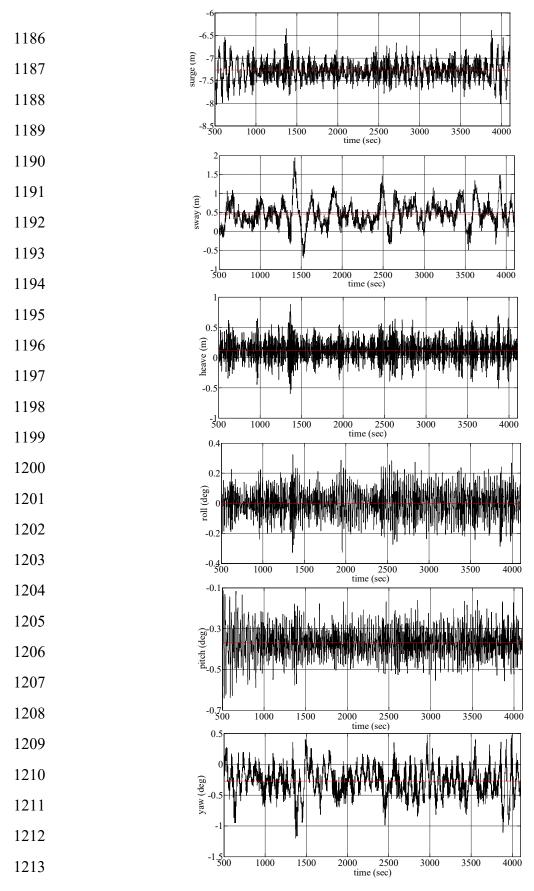
1149 Figure 13: Spectra of tension of mooring lines in extreme sea state for wave heading of 45 degrees



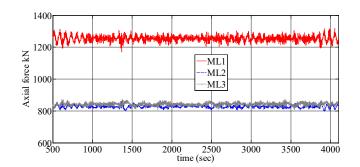
1174 Figure 14: Motion response spectra of surge, sway, heave, roll, pitch and yaw motions for a moderate sea

- 1175 state with wave heading of 45 degrees

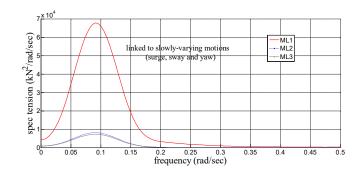
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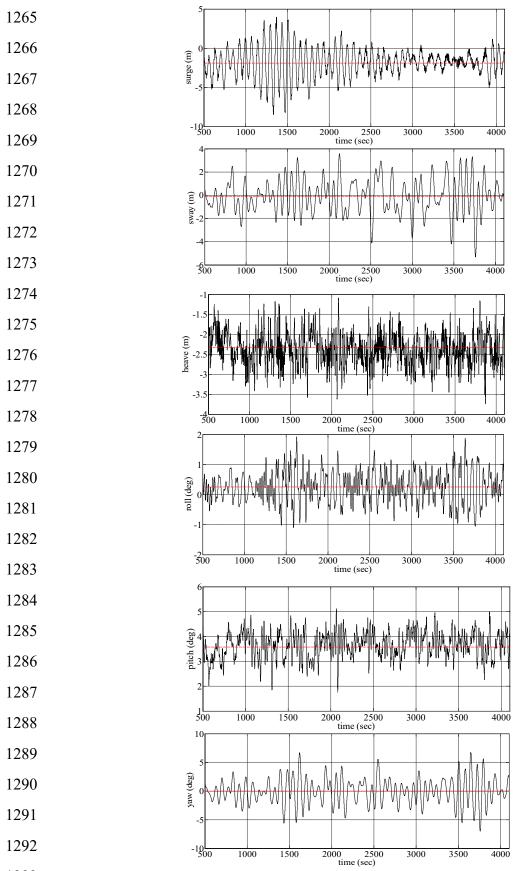
1214 Fig. 15: Time series of motions in moderate sea state with 45 degrees wave heading



1216 Fig. 16: Time series of effective tension of mooring lines for moderate sea state

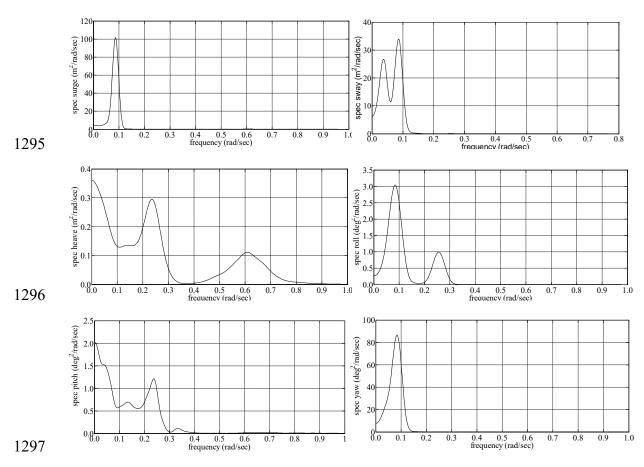


1241 Fig. 17: Effective tension spectra of mooring lines in moderate sea state



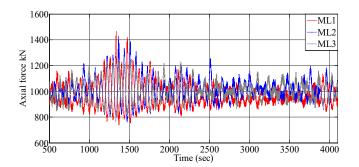
1293 Fig. 18: Time series of motions for environmental conditions corresponding to rated wind speed



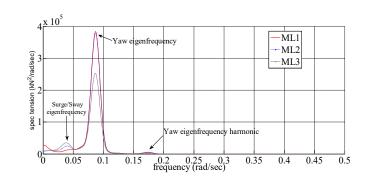


1298 Fig. 19: Motion response spectra of surge, sway, heave, roll, pitch and yaw motions for environmental

<sup>1299</sup> conditions corresponding to rated wind speed



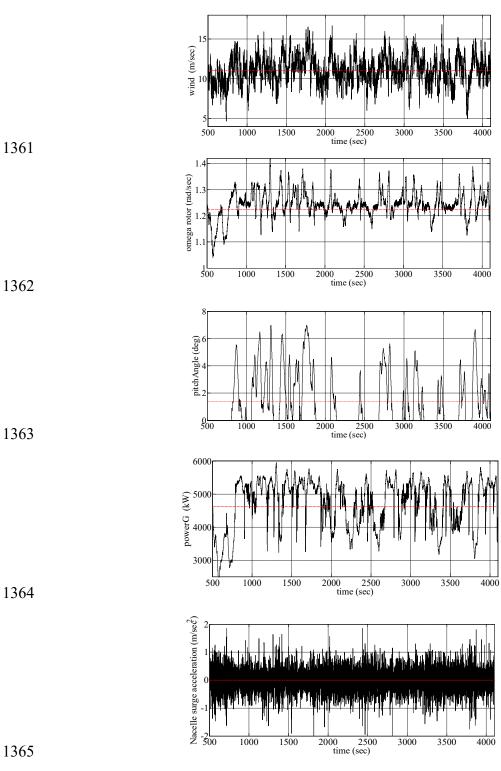
1312 Fig. 20: Time series of effective tension of mooring lines in rated wind speed



1337 Fig. 21: Spectra of effective tension for mooring lines for environmental condition that corresponds to

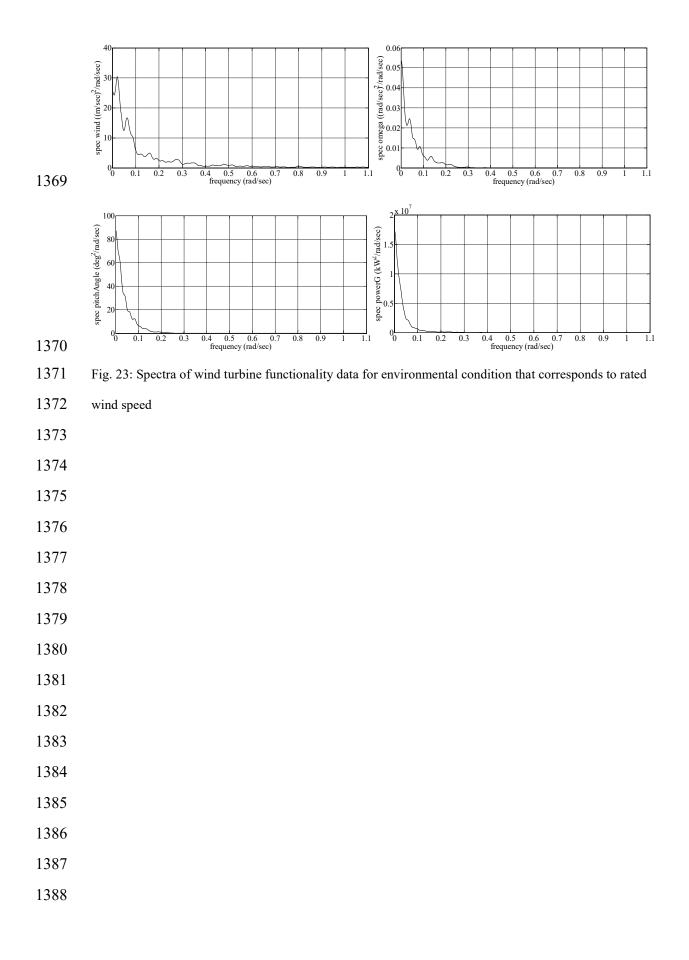
- 1338 rated wind speed

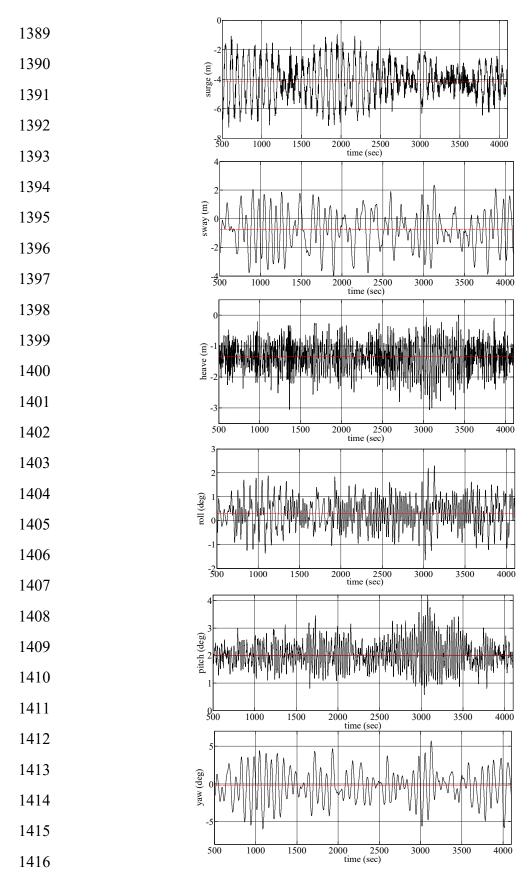


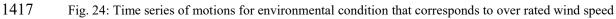


1366 Fig. 22: Time series of turbine functionality for environmental condition that corresponds to rated wind

1367 speed

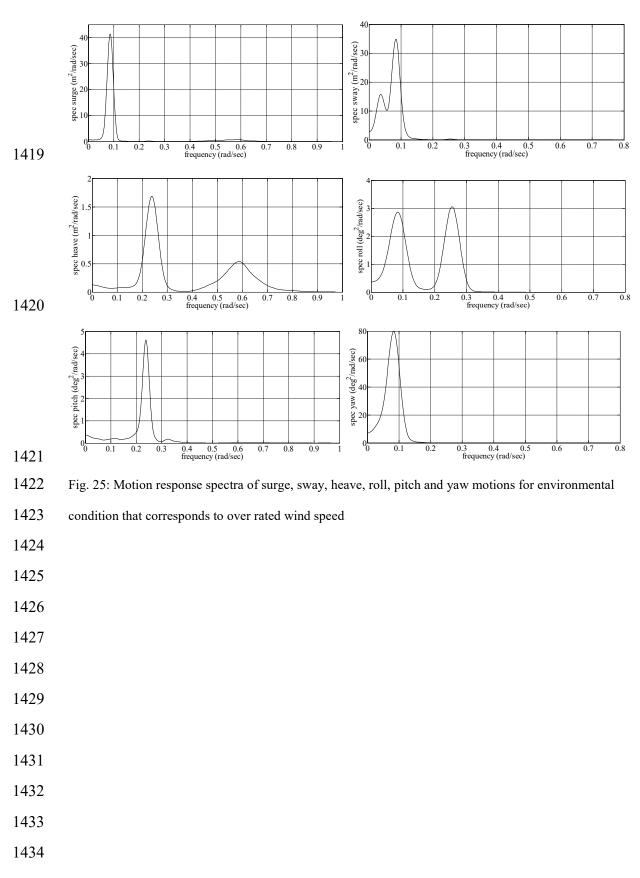


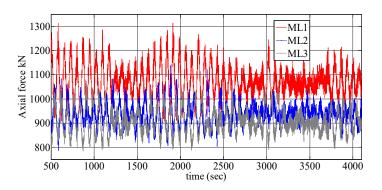




p. 60

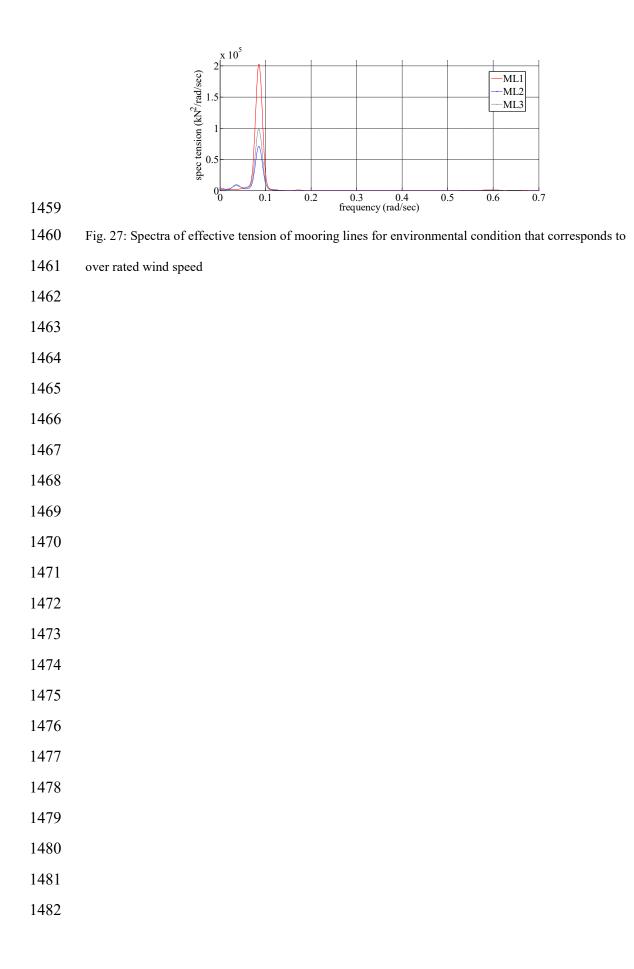


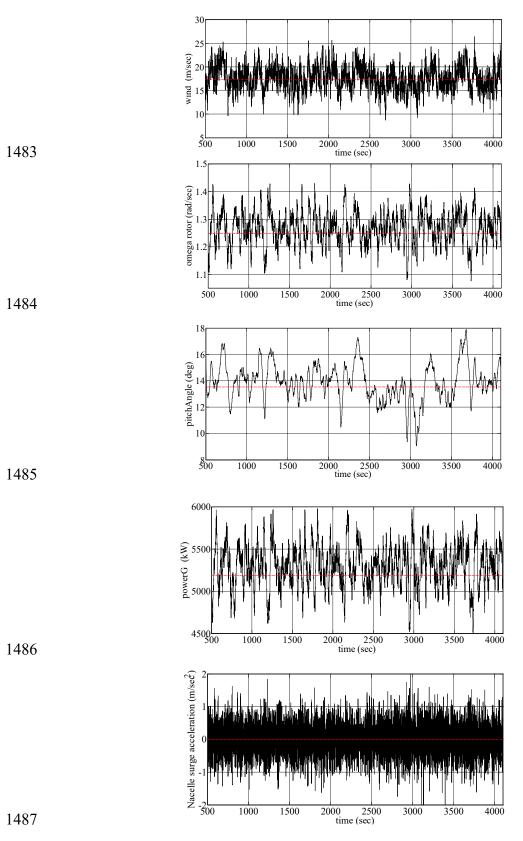




1436 Fig. 26: Time series of effective tension of mooring lines for environmental condition that corresponds to

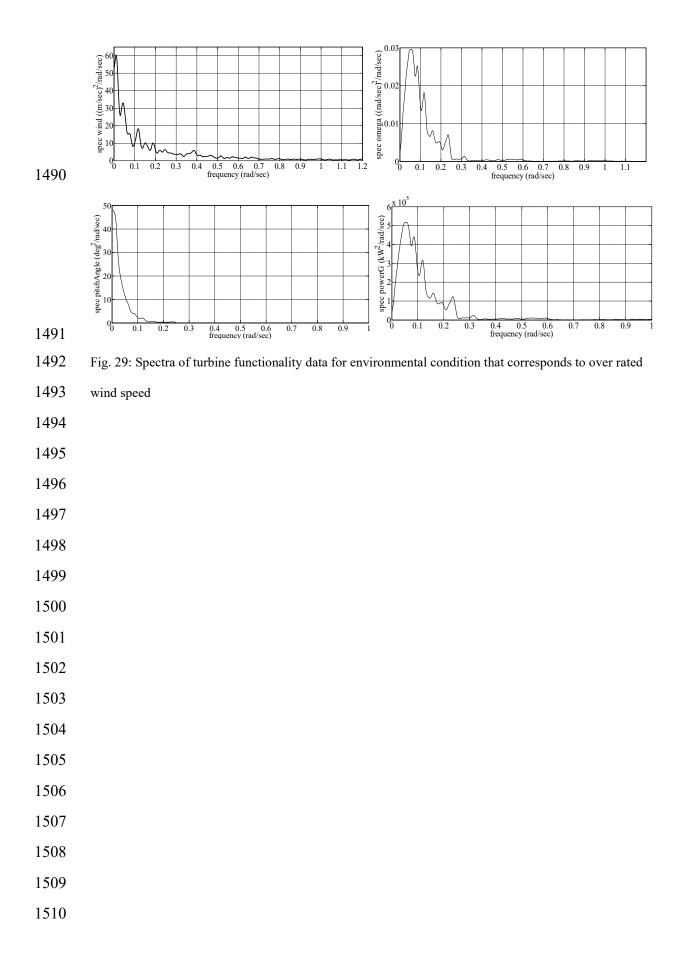
- 1437 over rated wind speed

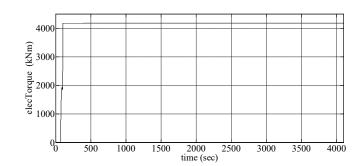




1488 Fig. 28: Time series of turbine functionality for environmental condition that corresponds to over rated

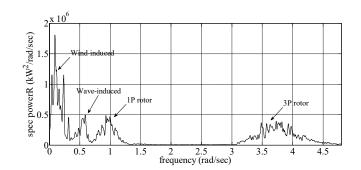
1489 wind speed





1512 Fig. 30: Time series of turbine electrical torque for environmental condition that corresponds to over rated

- 1513 wind speed





1537 Fig. 31: Spectrum of turbine rotor aerodynamic power for environmental condition that corresponds to

1538 over rated wind speed